

LASAL OPC-UA-Connector

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Translation from German

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1 OPC-UA Introduction

1.1 What is OPC-UA?

OPC Unified Architecture, short OPC-UA, is an industrial communication protocol.

As the newest of all OPC specifications of the OPC Foundation, OPC-UA differs considerably from its predecessors, mainly in its capability to not only transfer but also machine-readably semantically describe machine data (control variables, measurement values, parameters, etc.).

The OPC-UA participants can be controls, master computers, ERP systems, and many others.

With the SIGMATEK OPC-UA class the following data can be transferred without much programming effort:

- Transfer of simple data types: DINT, UDINT, REAL and STRING
- OPC-UA client data transfer to external OPC-UA servers
- File transfer from client to server and vice versa

1.2 Contents of Delivery

OPC-UA class and sticker

Article number OPC UA Embedded License (in the form of license sticker) 02-010-074

1.3 Placement

The license sticker has to be applied next to the type label of the hardware, where the OPC-UA software is installed.

1.4 Supported OPC UA Services

- FindServer, GetEndpoints
- CreateSession, ActivateSession, CloseSession
- Browse, Translate
- Read
- Write
- CALL
- CreateSubscription, ModifySubscription, DeleteSubscription
- CreateMonitoredItems, ModifyMonitoredItems, DeleteMonitoredItems
- Publish, Republish

1.5 Supported OPC UA Features and Profiles

1.5.1 General

Standard UA Server

1.5.2 Data Access

- DataAccess Server Facet
- ComplexType Server Facet



1.5.3 Events

- Basic Event Subscription Server Facet
- · Address Space Notifier Server Facet

1.5.4 Methods

Method Server Facet

1.5.5 Alarms & Conditions

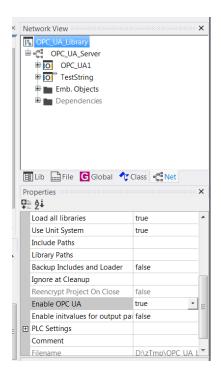
- A&C Simple Server Facet
- A&C Address Space Instance Server Facet
- A&C Enable Server Facet
- A&C Alarm Server Facet
- A&C Acknowledgeable Alarm Server Facet
- A&C Exclusive Alarming Server Facet
- A&C Non-Exclusive Alarming Server Facet



2 Lasal Project ... Necessary First Steps

A new Lasal project in the beginning is not able to establish OPC-UA communication.

- In each station that should work as an OPC-UA server first the described OPC-UA class has to be imported and placed in a network.
- Additionally OPC-UA has to be enabled in the project!



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3 Simple Data Exchange

This chapter deals with the exchange of base data types.

The normal data exchange in SIGMATEK systems is realized with server variables of one or more classes.

Supported at the moment: DINT, UDINT, REAL and STRING

Accessing the SIGMATEK OPC-UA server is done via its endpoint Url.

For communication port 4842 is used.

Example for endpoint Url: opc.tcp://10.10.160.41:4842

3.1 Principle

- The user has to declare all OPC-UA variables in the PLC project as such. It makes sense to create an own class for the OPC-UA variables and place it in a network. See explanation for implementing below.
- All variables to be transferred are entered in a XML file. This is done fully automatically
 by the SIGMATEK system! The XML file is transferred to the CPU while downloading
 the project.
- When booting the PLC the OPC-UA server reads and interprets the XML file and from this generates an OPC-UA address space.
- The OPC-UA server is available for the outside world, so an OPC-UA client can connect
 to the server and read and write all OPC-UA variables and their properties.



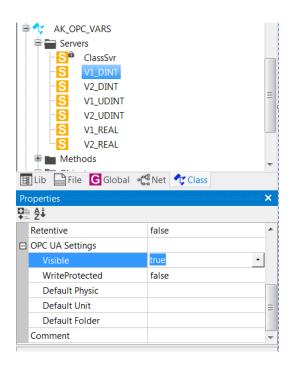
3.2 Implementing in the PLC Project

As mentioned before, the normal data exchange in SIGMATEK systems is realized with server variables (types DINT, UDINT, REAL and STRING).

The SIGMATEK system generates the OPC_UA.XML file for the OPC server.

Here the following requirements have to be met:

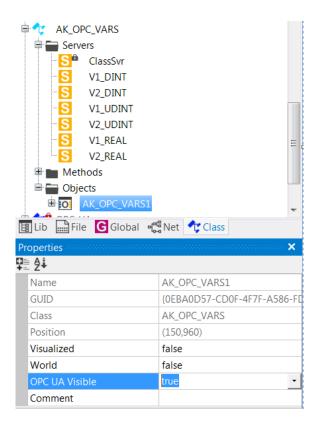
- in the properties of all desired servers the OPC attribute "Visible" has to be "true"
- the OPC attribute "WriteProtected" depends on the application



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in all instanced objects containing servers of OPC-UA data transfer, the attribute "OPC UA Visible" has to be "true"



transfer project to the PLC

The XML file is generated when compiling the program and transferred to the control only with the download. When resetting/starting the CPU the file is neither created nor changed.

Now the OPC-UA client should be able to access the variables.

The program UaExpert can be used to test the program (see according chapter in this documentation).



4 Configuration Using an XML File

One (or more) user-specific configuration files are needed to inform the OPC UA server of the corresponding data points (variables), including attributes and directories.

As mentioned before, Lasal Class 2 automatically generates the OPC_UA.XML file.

When downloading the project, this XML file is transferred to the CPU.

However, a manually generated XML file can help to enable extended functionality.

This XML file must be stored in the corresponding PLC, in which the OPC-UA server is running. An OPC-UA client can only access data points configured this way!

As a default this file is named "OPC_UA.xml", it is placed in the root directory of the control. With overwriting the virtual method OPC_UA::FunctSetUp name and path can be changed.

4.1 General Structure

OPC_UA.XML

```
<?xml version="1.0" encoding="ISO-8859-1" ?>
Config Version="1.0">
     <Trace TraceLevel="48" />
     <Release>
         <ReleasePath Path="C:\OPCUA\"/>
          <ReleasePath Path="E:\OPCUA\"/>
     </Release>
     <DataSet>
                                                                                 Writeprotected="true" Physic="" Unit="" Folder="MU1\Analyse" Label="MyTask1.ClassSvr"/>
Writeprotected="true" Physic="" Unit="" Folder="MU1\Analyse" Label="MyTask1.ErrorCode"/>
          <DataElement Hostname="ErrorCode"
                                                            Type="DINT"
                                                                                 Writeprotected="true" Physic="" Unit="" Folder="MOI\Analyse" Label="MachineData.CycleCom' Writeprotected="false" Physic="" Unit="" Folder="MOI\Analyse" Label="MachineData.Test32"/>
          <DataElement Hostname="CycleCounter"</pre>
                                                            Type="DINT"
         <DataElement Hostname="Test32"</pre>
                                                             Type="DINT"
          <DataElement Hostname="TestString"</pre>
                                                            Type="STRING" Writeprotected="false" Physic="" Unit="" Folder="M01\Analyse" Label="TestString.Data"/>
     </DataSet>
</Config>
```

All configurations are mad in the "Config" tag. Here the sub tags "Trace", "Release", "Server" and "DataSet" are distinguished.

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Trace	Element is optional. It defines the level for trace outputs. For possible values see the class description OPC-UA, area server - TraceLevel.		
	Tag "Trace" attribute		
	TraceLevel defines the trace level for trace outputs		
Release	defines one or more shared directories for file up-/download		
	Tag "ReleasePath" attribute		
	Path defines the possible path(s) for file transfers		
Servers	Element is optional. It defines one or more "external" OPC-UA servers, that can be accessed by the "own" OPC-UA class as clients.		
	See chapter "Client Data Transfer "		
DataSet	defines the individual data points in the PLC with the corresponding attributes. OPC-UA clients can access these data points!		
	Tag "DataElement" with attributes		
	Type (DINT, UDINT, REAL, STRING)		
	Hostname data element name to write		
	"Writeprotected" (true, false)		
	Physic user specific text - optional		
	Unit user specific text - optional		
	Folder user specific folder - optional		
	Label actual name of the data element (Object.Server)		
	There also are additional attributes for the definition of the nodes in the "external" OPC-UA servers in case of the optional client data transfer.		
	See chapter "Client Data Transfer "		



4.2 Example for OPC-UA Variables with 2 Configuration Files

Config1.xml

Config2.xml

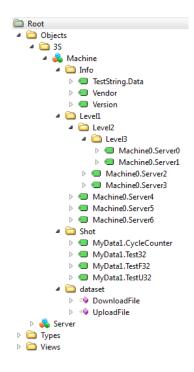
```
<?xml version="1.0" encoding="ISO-8859-1"?>
         onfig Version="1.0">
              <Release>
                               <ReleasePath Path="E:\OPCUA\"/>
                </Release>
                               ClearElement Hostname="Counter" Type="DINT"
<DataElement Hostname="Test32" Type="DINT"
<DataElement Hostname="Test032" Type="UDINT"</pre>
                                                                                                                                                                                                                         Writeprotected="false" Physic="" Unit="SEC" Folder="Shot" Writeprotected="false" Physic="" Unit="SEC" Folder="Shot" Writeprotected="false" Physic="" Unit="SEC" Folder="Shot" Writeprotected="false" Physic="" Unit="SEC" Folder="Shot" Onit="SEC" Folder="Shot" Physic="" Unit="SEC" Folder="Shot" Physic=" Unit="SEC" Folder="Shot" Ph
                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                    Label="MyData1.Test32"
                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                    Label="MyData1.TestU32"
                                                                                                                                                                                                                                                                                                                                                                                                                        Folder="Level1\Level2\Level3" Label="Machine0.Server0"
                             <DataElement Hostname="M0_01"
<DataElement Hostname="M0_02"</pre>
                                                                                                                                                                                                                         Writeprotected="false" Physic=""
Writeprotected="false" Physic=""
                                                                                                                                                                                                                                                                                                                                                                        Unit="SEC"
                                                                                                                                                                                                                                                                                                                                                                                                                      Folder="Level1\Level2\Level3" Label="Machine0.Server1"
                                                                                                                                                         Type="DINT"
                                                                                                                                                                                                                                                                                                                                                                        Unit="SEC"
                                                                                                                                                                                                                                                                                                                                                                                                                     Folder="Level1\Level2"
                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                    Label="Machined.Server2"
                               <DataElement Hostname="MO_03" Type="DINT"
<DataElement Hostname="MO_04" Type="DINT"</pre>
                                                                                                                                                                                                                         Writeprotected="false" Physic=""
Writeprotected="false" Physic=""
                                                                                                                                                                                                                                                                                                                                                                       Unit="SEC" Folder="Level1\
Unit="SEC" Folder="Level1"
                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                    Label="Machine0.Server4"
                               <DataElement Hostname="MO_05" Type="DINT"
<DataElement Hostname="MO_06" Type="DINT"</pre>
                                                                                                                                                                                                                         Writeprotected="false" Physic="" Unit="SEC" Folder="Levell"
Writeprotected="false" Physic="" Unit="SEC" Folder="Levell"
                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                 Label="Machine0.Server5"
Label="Machine0.Server6"
                </DataSet>
```

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Address Space of the Server

The two configuration files shown above define the following address space:





5 Client Data Transfer with External OPC-UA Servers

This client function should not be confused with a full OPC-UA client.

It is possible to synchronize variable values of one or more external OPC-UA servers with the data of the local OPC-UA server.

This client functionality is integrated in the OPC-UA class. Thus it is possible to access data points of "external" OPC-UA clients reading or writing.

The configuration is also realized with a XML file.

Theoretically this configuration can be entered in the standard file (OPC_UA.xml) - but it is not recommended because of a better overview.

During the boot phase the OPC-UA class also searches for the XML file for the client data exchange.

The name is OPC_UA_Client.xml.

Example:

All configurations are mad in the "Config" tag. Hereby the sub tags "Server" and "DataSet" are needed.

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Servers	This element defines one or more "external" OPC-UA servers to be accessed by the OPC-UA class as a client.	
	The tag "Endpo	int" defines the connection properties to the external server.
	ld	unique identifier for the OPC-UA server
	Url	Url of the remote OPC-UA server
	Endpoint	end point of the connection to be used
	Interval	interval in [ms] for the cyclic data exchange
DataSet	defines the indi	vidual data points in the PLC with the corresponding attributes.
	Tag "DataElem	ent" with attributes
		e first line are the same as those of the standard OPC-UA data points -variables of the own station :
	Туре	(DINT, UDINT, REAL, STRING)
	Hostname	data element name to write
	Writeprotected	true = READING from an external station false = WRITING to an external station
	Physic	[user specific text] - optional
	Unit	[user specific text] - optional
	Folder	[user specific folder] - optional
	Label	actual name of the data element (Object.Server)
	The additional attributes in the second line serve for the definition of the nodes in the external OPC-UA servers for the case of the optional client function: NameSpaceIndex name space where the identifier of the node is located	
	IdentifierType	type of the identifier ("Numeric" or "String")
	Identifier	unique ID (if "IdentifierType" = "Numeric") Name of the identifier (if "IdentifierType" = "String")
	Endpoint	ID of the server connection to be used (see sub tag "Server")



Note

The data synchronization of a variable can only work in one direction.

This is defined in the attribute "Writeprotected".

Writeprotected="true" ... data are read from the external server

Writeprotected="false" ... data are written to the external server

Access to the data of the external server can be realized in two ways:

- 1: IdentifierType "Numeric"
- = identify variable on the external server with unique identifier number

```
Cand version="1.0" encoding="ISO-8859-1" FD

Config Version="1.0" encoding="ISO-8859-1" FD

Config Version="1.0" encoding="ISO-8859-1" FD

Config Version="1.0" encoding="ISO-8859-1" encoding="I
```

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2: IdentifierType "String"

= identify variable on the external server with unique identifier name

The property "Numeric" or "String" have to be set accordingly on the REMOTE STATION!

In case of the SIGMATEK OPC-UA class this is done with the help of the client connection "Config".

For overview reasons, it is recommended to set all participants in the same way.



Example

In our example the same program with an OPC-UA server is running on two controls.

Because of the configuration in Lasal Class 2 this results in the following XML file:

One of the controls should also work as a client.

There additionally the file OPC_UA_Client.XML has to be created/stored manually.

```
<?xml version="1.0" encoding="ISO-8859-1" ?>
Config Version="1.0">
   <Server>
      <Endpoint Id="Station-1" Url="opc.tcp://10.10.160.100:4842" Endpoint="opc.tcp://10.10.160.100:4842" Interval="1000" />
   <DataSet>
      <DataBlement Hostname="OPC_VarsST1_SensorA" Type="DINT" Writeprotected="true" Physic="" Unit="" Folder="" Label="OPC_VarsST1.SensorA"</pre>
          NameSpaceIndex="2" IdentifierType="String"
                                              Identifier="OPC VarsST1.ValueA" Endpoint="Station-1"/>
      <DataElement Hostname="OPC VarsST1_SensorB" Type="DINT" Writeprotected="true" Physic="" Unit="" Folder="" Label="OPC_VarsST1.SensorB"
NameSpaceIndex="2" IdentifierType="String" Identifier="OPC_VarsST1.ValueB" Endpoint="Station-1"/>
      NameSpaceIndex="2" IdentifierType="String"
                                              Identifier="OPC_VarsST1.SensorC"
      <p
                                                                             Endpoint="Station-1"/>
          NameSpaceIndex="2" IdentifierType="String" Identifier="OPC_VarsST1.SensorD"
   </DataSet>
</Confid>
```

The remote station (OPC-UA server) was named "Station-1".

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After a reset/run of the client CPU the following data transfer runs:

... reading the OPC Var. ValueA of "Station-1" & saving in own OPC Var. SensorA

... reading the OPC Var. ValueB of "Station-1" & saving in own OPC Var. SensorB

... reading the own OPC Var. ValueC & saving in OPC Var. SensorC on "Station-1"

... reading the own OPC Var. ValueD & saving in OPC Var. SensorD on "Station-1"



6 OPC-UA Functions

6.1 Reading/Writing Variables

In this documentation reading and writing of variables has already be dealt with.

All servers of a LASAL project can be provided via configuration to the OPC UA server. Through the configuration, which variables can be read or written by the user is set.

Currently, the data types DINT, UDINT, REAL and STRING.

Recommendation

Since access to the data entries from the OPC UA server cannot be triggered by user specifications, an appropriate interface between the OPC UA server and PLC is recommended.

6.2 MonitoredItems

For each OPC-UA variable that can be read by the client, a MonitoredItem can also be created on the client side.

The monitoring of such items however works on the server side.

Recommendation

Each monitored item must be internally monitored by the server for changes, which increases the load on the entire system.

There should only be as many MonitoredItems created as absolute necessary.

As rule, there is one trigger variable in the entire system. Using this variable, whether or not data has changed can be detected (e.g. cycle counter).

A MonitoredItem should be created for this field, so that the client can be automatically informed of changes by the server with an event. After a change trigger change, the client read the changed data with a single read process.

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6.3 File Download

With this standard OPC-UA method, a single file can be sent from the OPC-UA client to the OPC-UA server.

No background knowledge concerning the server application is needed.

CLIENT: StatusCode = DownloadFile([input]String Filename, [input]ByteString Data)

Filename	Name, under which the file is stored for on the PLC. Optionally an absolute path can be given with the file name. If no path is defined, the path "C:\OPCUA\" is used. When entering an absolute path, it is validated according to the shared paths in the configuration. Only paths from the configuration and "C:\OPCUA" are valid.
Data Contains the file content in the form of a byte string.	
StatusCode	Return value indicates the success / failure of the method call.

6.4 File Upload

With this standard OPC-UA method, a single files can be read from the OPC-UA server and sent to the OPC-UA client.

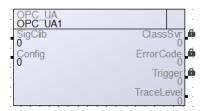
No background knowledge concerning the server application is needed.

CLIENT: StatusCode = UploadFile([input]String Filename, [output]ByteString Data)

Filename	name, under which the file is searched for on the PLC. Optionally an absolute path can be given with the file name. If no path is defined, the path "C:\OPCUA\" is used. When entering an absolute path, it is validated according to the shared paths in the configuration. Only paths from the configuration and "C:\OPCUA" are valid.
Data Contains the file content in the form of a byte string.	
StatusCode	Return value indicates the success / failure of the method call.



7 OPC UA Class



For the functionality of the OPC-UA server an instance of this class has to be placed in a network.

On program start an own thread is created, in which the OPC-UA server runs. No further programming is necessary.

Only the existence of a configuration file (XML) is mandatory.

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7.1 Interfaces

7.1.1 Servers

ClassSrv	progres	progress for initialization (details are described below)		
	0	standard value at program start In this status, the "FunctSetUp" method called. It is expected, that additional XML configuration files are provided necessary ("AddXmlConfig" resp. "OPCUA_AddXmlConfig").		
	1	status after error free execution of the method "FunctSetUp"		
		Here the OPC-UA server is started ("OPCUA_ServerStart").		
	2	status after error free execution of the method "OPCUA_ServerStart"		
		Here the method "OPCUA_CyclicRun" is called.		
ErrorCode	error co	des for eventually occurring errors (details described below)		
	0	no errors		
	-1	if the method "OPCUA_Init" has not been called as the first method		
	-2	call without previous initialization		
		- the "OPCUA_Init" method was not called		
	-3	call of the method "OPCUA_AddXmlConfig" after starting the server		
		- at this point in time, no more configuration changes are allowed		
	-4	call of the method "OPCUA_ServerStart" without calling the method "OPCUA_AddXmlConfig" before		
	-5	internal error when starting the OPC-UA server (see log files)		
	-6	call of the method "OPCUA_CyclicRun" without calling the method "OPCUA_ServerStart" before		
	-7	internal error during processing the OPC-UA protocol		
(see log files)		(see log files)		
	-1001	configuration file does not exist		
	-1002 length of the configuration file could not be determined -1003 contents of the configuration file could not be read			
	-1004	reading configuration file failed (incorrect structure)		



Triggers	A running counter, which is incremented with each internal cycle () and thereby returns a status as to whether or not internal processing is active.		
TraceLevel	Shows the current trace level (details described below) This server can also be written - so the TraceLevel can therewith be change via this server during runtime.		
	OPCUA_TRACE_LEVEL_CONTENT Data packet output (OPC UA protocol), including content	0x01	
	0x02		
OPCUA_TRACE_LEVEL_INFO expanded system information OPCUA_TRACE_LEVEL_ERROR serious error OPCUA_TRACE_LEVEL_WARNING system warnings		0x04	
		0x20	
		0x10	
	0x08		

The tracing entries are written to a file - name: opc_log.txt

It is located on the control in the folder C:\sysmsg\

The single levels are bit masks and so can be combined bitwise.

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7.1.2 Clients

SigClib	object channel to SigLib (connection is established automatically)	
config	Bit pattern for configuration Bit 0 IdentifierType, 0="Numeric" / 1="String" Bit 1 Reserve Bit x Reserve	

7.1.3 Global Methods

Init	Initializing and creating the OPC_UA thread.		
Background	The class contains a Background method, which can be used in case the class is derived. This method does not have to be activated and it has no influence on the function of the class.		
FunctStart	Called once while starting the OPC UA server and signals the user that this service was started.		
FunctRun	Called cyclically, if the service was started.		
FunctEnd	Called once when ending the OPC UA server.		
FunctSetUp	With this method, the OPC UA Server is declared the corresponding configuration files (.XML). It is called once immediately after the start. Several different configuration files can also be declared. This occurs through the function call.		
	OUT retcode 0= OK otherwise error code (server is not started in this case!) The base implementation here loads the standard configuration file "OPC_UA.XML". So retcode complies to the return value of AddXmlConfig.		
GetLasalld	reads the unique Lasal ID for a desired server		
	IN label name of the server OUT retcode unique Lasal ID		
SetValue32	sets the value of a signed 32-bit server		
	IN lasalid unique Lasal ID IN value new value OUT retcode -1= general error 0= access denied 1= OK		
SetValueU32	Equivalent to the "Setvalue32" method for the data type UDINT		
SetValueF32	Equivalent to the "Setvalue32" method for the data type REAL		
GetValue32	Reads the value of a signed 32-bit server		



	IN pvalue IN lasalid OUT retcode	the read value is written to this address unique Lasal ID -1= general error 1= OK	
GetValueU32	Equivalent to the "G	etvalue32" method for the data type UDINT	
GetValueF32	Equivalent to the "G	etvalue32" method for the data type REAL	
GetString16Crc	Returns the CRC va	lue for the transferred Lasal ID	
	IN lasalid OUT retcode	unique Lasal ID CRC value	
GetString16	Reads the contents	of a server of the type STRING	
	IN pdst IN max_chrlength IN lasalid OUT retcode	pointer to which the value should be written maximum length of the string unique Lasal ID -1= general error 1= OK	
SetString16	Sets the value of a s	server of the type STRING	
	IN lasalid IN pstr OUT retcode	unique Lasal ID pointer to the new value -1= general error 0= access denied 1= OK	
CB_activateDS CB_prepaireDS	The Callback (CB) "CB_activateDS" is called, if a client wants to transfer and activate a data set to the control. This callback is used in the control program as a trigger for reading and activating the desired settings data set. The "f_CB_ prepaireDS" callback is called when a client requests a data set. This callback is used in the control program as a trigger for providing desired settings data set.		
	IN pID IN pName IN pPath OUT retcode	unique ID of the data set name of the data set path, where the data set is located 0= OK otherwise error code	
CB_alarmList	The OPC UA server calls this function during initialization. With this method, the OPC UA server requests the list of all active alarms.		
	OUT retcodereserved for future tasks, is not evaluated		
CB_fileSystem	This Callback is call	ed, if a file changed.	
	IN typ	type of the file change (1= file new, 2= file deleted, 3 = file changed)	
	IN pPath	path incl. file name and extension of the file	
	OUT retcode	reserved for future tasks, is not evaluated	

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RemoteReadStatistic	This method is called after each successful reading process on a remote server.		
	IN description	describes the read remote server	
	IN count	number of variables read without any errors	
	OUT retcode	reserved for future tasks, is not evaluated	
RemoteWriteStatistic	This method is call	ed after each successful writing process on a remote server.	
	IN description	describes the written remote server	
	IN count	number of variables written without any errors	
	OUT retcode	reserved for future tasks, is not evaluated	
RemoteReadError	This method is call remote server faile	ed for each single variable, after its reading process on a d.	
	IN description	describes the read remote server	
	IN node	describes the single variable on the remote server	
	IN status	OPC-UA error code	
	OUT retcode	reserved for future tasks, is not evaluated	
RemoteWriteError	This method is call server failed.	ed for each single variable, after its writing process on a remote	
	IN description	describes the read remote server	
	IN node	describes the single variable on the remote server	
	IN status	OPC-UA error code	
	OUT retcode	reserved for future tasks, is not evaluated	
CurrentExternalServe rStatus	This method is called with each status change of a remote server.		
	IN Id	ld of the remote server	
	IN Url	Url of the remote server	
	IN Endpoint	end point of the remote server	
	IN status	0=OpcUa_Good	
		0x808A0000=OpcUa_BadNotConnected	
	OUT retcode	reserved for future tasks, is not evaluated	
SetParameter	can be used to set process specific parameters		
	IN ParaNr	parameter number	
	IN Value	value to be set	
	OUT retcode	0 for success	
	235.5545	-1 if the parameter could not be set	
	valid parameter: OPC_UA_PAR_SET_DELAYTIME delay for the OPC_UA thread		
NewSystemTime	The method is called if an OPC-UA clients tries to set a new system time. If the user wants to evaluate the system time, it can be overwritten. If this method is not overwritten, it calls the private SetSystemTime method and assumes the system time automatically.		



SetTimeZoneOffset	This method can be used for setting a time zone offset or a Summer Time offset. This is necessary for calculating a valid UNIX time stamp from the current system time. (The UNIX time stamp must always refer to UTC by definition.)	
OpcUaThread	OPC-UA services are processed in this thread.	
	IN pthis pointer to the own instance	

7.1.4 Private Methods

OPC_UA	Constructor initializes the OPC-UA interface		
	OUT ret_code	ConfStates (ask SIGMATEK developer for more information)	
AddXmlConfig	reads a new/additional configuration file. So additional elements in the OPC-UA address space are registered.		
	IN dpne OUT retcode	path + file name + ext. where the data set is located 0= OK otherwise negative error code	
SetValue	Function executing the internal writing procedure of a server (see SetValue32, SetValueF32,)		
	IN lasalid	unique Lasal ID	
	IN value	new value	
	OUT retcode	-1= general error	
		0= access denied 1= OK	
GetValue	function executing the internal reading procedure of a server (see GetValue32, GetValueF32,)		
	IN pvalue	pointer to the read value	
	IN lasalid	unique Lasal ID	
	OUT retcode	-1= general error 1= OK	
AllActiveAlarms	With this method, the list of active alarms can be sent to the OPC UA server. This method must be called only once during the program start to initialize the list of active alarms. Together will all other alarm related functions, this call has to be executed		
	threadsafe.		
	IN alarmList	pointer to the list of active alarms	
	IN listCount	number of alarms in the list	
	OUT state	0	
	Via the "GetAllActiveAlarms" function, OPC UA clients can query the list of active alarms.		

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AlarmChanged	With this method, a change in an alarm can be sent to the OPC UA server. Each change of an alarm has to be reported. Both activation and deactivation of an alarm. With this method, the list of the current alarms is kept up to date. Together will all other alarm related functions, this call has to be executed threadsafe.		
	IN alarm OUT state	information about the changed alarm 0	
SetvalueF32Changed	Equivalent to the "S	etvalue32Changed" method for the data type "REAL".	
SetvalueU32Changed	Equivalent to the "S	etvalue32Changed" method for the data type "UDINT".	
Setvalue32Changed	With this method, changes (of type DINT) to the settings data can be sent to the OPC UA server.		
	Together will all other "SetvalueChanges" functions, this call has to be executed threadsafe.		
	IN change	general properties of the parameter change	
	IN oldValue	value before the change	
	IN newValue	current value / value after the change	
	OUT state	0	
	oor date		
	Using OPC UA Event, OPC UA clients can be informed of changes in the settings data.		
DatasetActivationFini shed	With this method, the OPC UA server can be informed when settings data is activated.		
	IN status	status of the activation (0: error free, !=0: error code)	
	IN datasetId	unique Id of the transfer / data set	
	IN datasetName name of the settings data set		
	IN path	path where the according file was saved	
	OUT state	· -	
	Using OPC UA Event, OPC UA clients can be informed when settings data is activated.		
DatasetPreparationFi nished	With this method, the OPC UA server can be informed that the preparation of a data set for transmission to a client has been completed.		
	IN status	status of the activation (0: error free, !=0: error code)	
	IN datasetId	unique Id of the transfer / data set	
	IN datasetName	name of the settings data set	
	IN path	path where the according file was saved	
	OUT state	0	
	Using OPC UA Event, OPC UA clients can be informed when settings data has been prepared. A client can then read the settings data via the "DownloadFile", method from the OPC UA server.		
InitDatasetWorkingPa th	With this method, the default path for operations with settings data for runtime can be defined. This path is, in addition to paths from the configuration, valid for all file operations. If this path is set, it is used as the default path for file operations		



	without path specifications. E.g.: If the DatasetWorkingPath was set to c:\datenset the file is stored in the c:\datensatz\text.txt" directory when UploadFile is called with the "test.txt" parameter.		
	the "test.txt" parameter.		
	IN path	default path specification	
	OUT retcode	0	
InitAlarmCallback	With this method, the OPC UA server can provided with a callback function. The OPC UA server calls this function during initialization. With this method, the OPC UA server requests the list of all active alarms.		
	IN f_CB_alarmList OUT retcode	pointer to the Callback function	
InitDatasetCallback	With this method, the OPC UA server can be provided with two callback functions.		
	IN f_CB_activateD	S CallBack for activating settings data sets	
		Callback for providing settings data sets	
	OUT retcode	0	
	The Callback (CB) "f_CB_activateDS" is called, if a client wants to transfer and activate a data set to the control. This callback is used in the control program as a trigger for reading and activating the desired settings data set.		
	The "f_CB_ prepaireDS" callback is called when a client requests a data set. This callback is used in the control program as a trigger for providing desired settings data set.		
InitVersionId	With this method, the OPC UA server can sent a unique ID (version number). This ID can be later used for customer and control-specific implementations.		
	IN versionId unique identification of the control version		
	OUT retcode	0	
SetTraceLevel	With this method, the TraceLevel can be changed during runtime.		
	IN traceLevel	TraceLevel to be used	
	OUT retcode	0	
InitFileSystemCallbac k	With this method, the OPC UA server can provided with a callback function.		
	IN f_CB_fileSystem Callback for FileSystem changes		
	OUT retcode	0	
	The "f_CB_fileSystem" callback is called when a client triggers a change in the file system with a function call. All file functions (Upload File, Download File, Activate Dataset, Prepare Dataset) for example, thereby trigger changes in the file system and subsequently call this callback function.		
SetOptions	With this function option can be set that change the program sequence.		
	IN options	USE:HOSTNAME-AS-BROWSENAME USE:ALPHANUMERIC-IDENTIFIERS	
	OUT retcode	0	

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AlarmChangedUC	Complies to the method "AlarmChanged". The difference is that strings in this method are transferred as an array of 16-bit values. So any UniCode characters can be transferred. Together will all other alarm related functions, this call has to be executed threadsafe.	
	IN alarm information about the changed alarm OUT retcode 0	
SetvalueStringChang ed	Equivalent to the "Setvalue32Changed" method for the data type "CHAR". Together will all other "SetvalueChanges" functions, this call has to be executed threadsafe. IN change general properties of the parameter change IN oldValue value before the change IN newValue current value / value after the change OUT state 0	
SetvalueStringChang edUC	Complies to the method "SetvalueStringChanged". The difference is that the input parameter in this method is transferred as an array of 16-bit values. So any UniCode characters can be transferred. Together will all other "SetvalueChanges" functions, this call has to be executed threadsafe.	

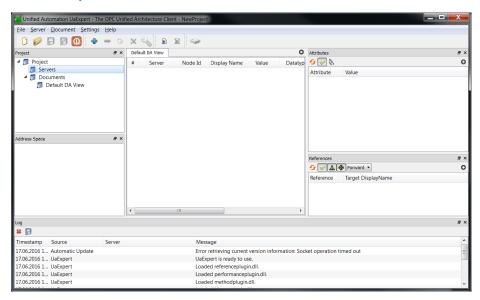


8 Win Program UaExpert

This program is not from SIGMATEK and not necessary for the real operation of an OPC-UA communication.

But this tool can help in first commissioning.

8.1 Setup Connection



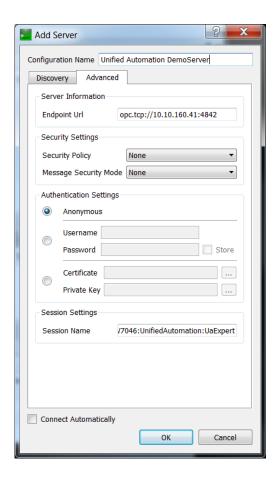
After the first start no project exists.

Right click on "servers" in the section Project - click on "Add..."

continue on the next page ...

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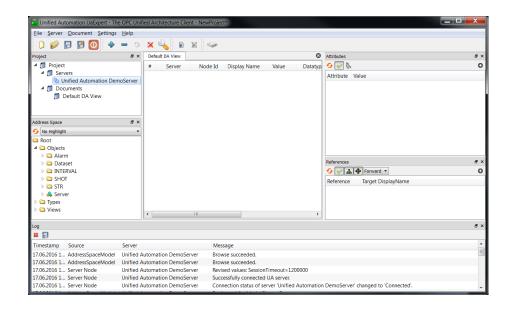
here the entpoint URL has to be entered

```
opc.tcp://10.10.160.41:4842
```

... the IP address is that of the PLC

... the port is 4842 for SIGMATEK





- · with a right click on the server and "Connect" the connection is established.
- now automatically the OPC-UA client requests the variable list from the OPC server and displays it here.

The OPC server generates this variable list according to its own OPC XML file.

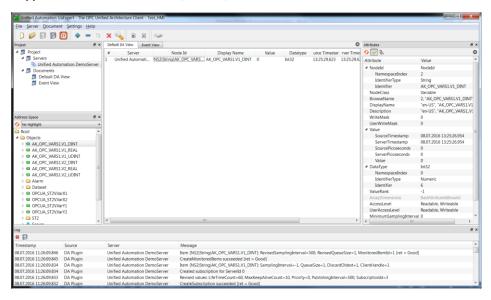
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8.2 Data exchange

The normal data exchange in SIGMATEK systems is realized with server variables.

Supported at the moment: DINT, UDINT, REAL and STRING



- in the area "AddressSpace" on the left side the variable list read from the PLC can be found
- the value of the according variable can be found to the right under "Value"
- updating here is only done when selecting
- with Drag & Drop a variable can also be moved to the center view field
- variables placed here are updated cyclically
- the values can be changed



8.3 Alarms

For alarms OPC-UA provides a flexible alarm handling.

The base class cannot access the SIGMATEK alarms.

For this SIGMATEK provides an expanded OPC-UA class.

8.4 Events

For alarms OPC-UA provides a flexible event handling.

The base class cannot access the SIGMATEK events.

An expansion to also support this functionality is already planned.

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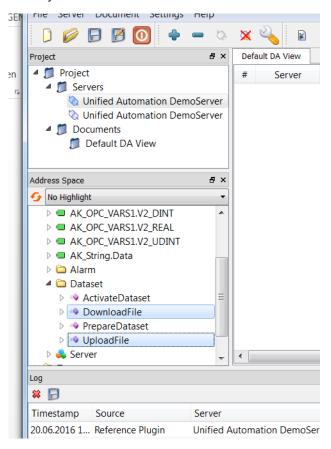


8.5 File Transfer

A file transfer can be executed in both directions. But in both cases the client writes.

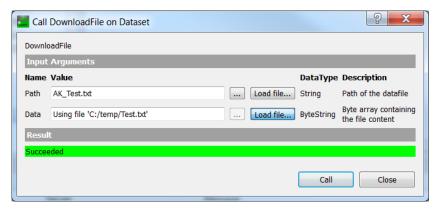
In the base class the server has no influence on the time of the transfer.

In the program UaExpert, these functions can be found on the left side in the section "Address Space" in the entry "Dataset".





8.5.1 File from Client (Win) to Server (PLC)



"Path"	defines the target path on the PLC including the file name.	
	This path has to be entered in the PLC XML file in the section Release!	
	Default "C:\OPCUA\"	
	Without path definition the first DIR entered in the XML is used.	
Data	defines the source on the client.	

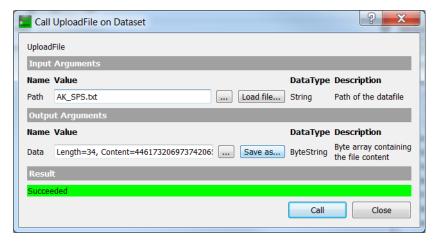
An error indicates, that e.g. the OPC-UA DIR is missing on the PLC.

It is only possible to write to this DIR!

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8.5.2 File from Server (PLC) to Client (Win)



"Path"	defines the source path on the PLC including the file name.	
	This path has to be entered in the PLC XML file in the section Release!	
	Default "C:\OPCUA\"	
	Without path definition the first DIR entered in the XML is used.	
Data	is written after pressing the Cal button and then can be saved in a file with "Save as".	

An error indicates, that e.g. the OPC-UA DIR is missing on the PLC.

It is only possible to read from this DIR!



Documentation Changes

Change date	Affected page(s)	Chapter	Note
13.02.2015	2	1.1 Delivery	Delivery and placement added
		1.2 Placement	
26.06.2015	1	2 configuration	Description of Trace / TraceLevel
26.06.2015	3	3.2 Servers	Description of the class servers (ClassSvr, ErrorCode, Trigger, TraceLevel)
27.06.2015	1	3.1 Functions	AllActiveAlarms
27.06.2015	1	3.1 Functions	AlarmChanged
27.06.2015	1	3.1 Functions	Setvalue32Changed,
27.06.2015	1	3.1 Functions	DatasetActivationFinished
27.06.2015	1	3.1 Functions	DatasetPreparationFinished
27.06.2015	1	3.1 Functions	InitDatasetWorkingPath
27.06.2015	1	3.1 Functions	InitAlarmCallback
27.06.2015	1	3.1 Functions	InitDatasetCallback
27.06.2015	1	3.1 Functions	InitVersionId
27.06.2015	1	3.1 Functions	SetTraceLevel
27.06.2015	1	3.1 Functions	InitFileSystemCallback
27.06.2015	1	3.1 Functions	CB_alarmList
28.06.2015	1	1.3 Supported OPC-UA Services	Adapted
28.06.2015	1	1.4 Supported OBP-UA Features and Profiles	Adapted
26.06.2016	3	1.3 Supported OPC-UA Services	Adapted formatting
26.06.2016	5-8	2.0 Configuration with XML File	To expand configuration possibilities for the access to external OPC-UA servers
26.06.2016	18-19	4.5 Data Synchronization between Different OPC-UA Servers	Expanded with this new function
xx.08.2016	all	all	Documentation updated and expanded
21.10.2016	25, 27, 28	7.1.3 Global Methods	Added methods

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