

# SR 022

## S-DIAS Current Controller Module

### Instruction Manual

**Publisher: SIGMATEK GmbH & Co KG**  
**A-5112 Lamprechtshausen**  
**Tel.: +43/6274/4321**  
**Fax: +43/6274/4321-18**  
**Email: [office@sigmatek.at](mailto:office@sigmatek.at)**  
**[WWW.SIGMATEK-AUTOMATION.COM](http://WWW.SIGMATEK-AUTOMATION.COM)**

Copyright © 2017  
SIGMATEK GmbH & Co KG

## **Translation of the Original Instructions**

All rights reserved. No part of this work may be reproduced, edited using an electronic system, duplicated or distributed in any form (print, photocopy, microfilm or in any other process) without express permission.

We reserve the right to make changes in the content without notice. SIGMATEK GmbH & Co KG is not responsible for technical or printing errors in this handbook and assumes no responsibility for damages that occur through its use.

## S-DIAS Current Controller Module

**SR 022**

**1 DC motor driver**

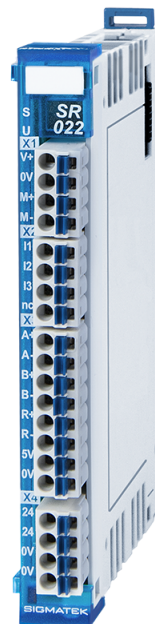
**1 incremental encoder input**

**1 digital input +5 V**

**2 digital inputs +24 V**

The S-DIAS Current Controller Module SR 022 is used to operate a DC motor with a +12-30 V supply voltage and a maximum motor current of 3.5 A. Higher starting currents are possible for a short period.

Additionally, the motor contains an incremental encoder input (optional TTL or RS422 signal), as well as three digital inputs (1x +5 V, 2x +24 V).



## Table of Contents

|                                                   |           |
|---------------------------------------------------|-----------|
| <b>1 Introduction</b>                             | <b>4</b>  |
| 1.1 Target Group/Purpose of this Operating Manual | 4         |
| 1.2 Important Reference Documentation             | 4         |
| 1.3 Contents of Delivery                          | 4         |
| <b>2 Basic Safety Directives</b>                  | <b>5</b>  |
| 2.1 Symbols Used                                  | 5         |
| 2.2 Disclaimer                                    | 6         |
| 2.3 General Safety Directives                     | 7         |
| 2.4 Software/Training                             | 8         |
| <b>3 Standards and Directives</b>                 | <b>9</b>  |
| 3.1 Directives                                    | 9         |
| 3.1.1 EU Conformity Declaration                   | 9         |
| <b>4 Type Plate</b>                               | <b>10</b> |
| <b>5 Technical Data</b>                           | <b>11</b> |
| 5.1 Motor Output Specifications                   | 11        |
| 5.2 Incremental Encoder Input Specifications      | 13        |
| 5.3 +5 V Digital Inputs Specifications            | 13        |
| 5.4 +24 V Digital Input Specifications            | 14        |
| 5.5 Electrical Requirements                       | 14        |
| 5.6 Miscellaneous                                 | 18        |
| 5.7 Environmental Conditions                      | 18        |
| <b>6 Mechanical Dimensions</b>                    | <b>19</b> |
| <b>7 Connector Layout</b>                         | <b>20</b> |
| 7.1 Status LEDs                                   | 21        |
| 7.2 Applicable Connectors                         | 22        |
| 7.3 Label Field                                   | 23        |

|                                |           |
|--------------------------------|-----------|
| <b>8 Wiring</b>                | <b>24</b> |
| 8.1 Wiring Example             | 24        |
| 8.2 Note                       | 25        |
| <b>9 Assembly/Installation</b> | <b>26</b> |
| 9.1 Check Contents of Delivery | 26        |
| 9.2 Mounting                   | 27        |
| <b>10 Transport/Storage</b>    | <b>29</b> |
| <b>11 Storage</b>              | <b>30</b> |
| <b>12 Maintenance</b>          | <b>31</b> |
| 12.1 Service                   | 31        |
| 12.2 Repair                    | 31        |
| <b>13 Disposal</b>             | <b>32</b> |
| <b>14 Addressing</b>           | <b>33</b> |
| 14.1 Adress Mapping overview   | 33        |
| <b>15 Hardware Class</b>       | <b>39</b> |
| <b>SR022</b>                   | <b>40</b> |

## 1 Introduction

### 1.1 Target Group/Purpose of this Operating Manual

This operating manual contains all information required for the operation of the product.

This operating manual is intended for:

- Project planners
- Technicians
- Commissioning engineers
- Machine operators
- Maintenance/test technicians

General knowledge of automation technology is required.

Further help and training information, as well as the appropriate accessories can be found on our website [www.sigmatek-automation.com](http://www.sigmatek-automation.com).

Our support team is happily available to answer your questions.  
Please see our website for our hotline number and business hours.

### 1.2 Important Reference Documentation

This and additional documents can be downloaded from our website or obtained through support.

### 1.3 Contents of Delivery

1x SR 022

## 2 Basic Safety Directives

### 2.1 Symbols Used

The following symbols are used in the operator documentation for warning and danger messages, as well as informational notes.

#### DANGER



**Danger** indicates that death or serious injury **will occur**, if the specified measures are not taken.

→ To avoid death or serious injuries, observe all guidelines.

**Danger** indique une situation dangereuse qui, faute de prendre les mesures adéquates, **entraînera** des blessures graves, voire mortelles.

→ Respectez toutes les consignes pour éviter des blessures graves, voire mortelles.

#### WARNING



**Warning** indicates that death or serious injury **can** occur, if the specified measures are not taken.

→ To avoid death or serious injuries, observe all guidelines.

**Avertissement** d'une situation dangereuse qui, faute de prendre les mesures adéquates, **entraînera** des blessures graves, voire mortelles.

→ Respectez toutes les consignes pour éviter des blessures graves, voire mortelles.

**CAUTION**

**Caution** indicates that moderate to slight injury **can** occur, if the specified measures are not taken.

→ To avoid moderate to slight injuries, observe all guidelines.

**Attention** indique une situation dangereuse qui, faute de prendre les mesures adéquates, **peut** entraîner des blessures assez graves ou légères.

→ Respectez toutes les consignes pour éviter des blessures graves, voire mortelles.

**INFORMATION****INFORMATION**

→ Provides important information on the product, handling or relevant sections of the documentation, which require particular attention.

## 2.2 Disclaimer

The contents of this operating manual were prepared with the greatest care. However, deviations cannot be ruled out. This operating manual is regularly checked and required corrections are included in the subsequent versions. The machine manufacturer is responsible for the proper assembly, as well as device configuration. The machine operator is responsible for safe handling, as well as proper operation.

The current operating manual can be found on our website. If necessary, contact our support.

Subject to technical changes, which improve the performance of the devices. The following operating manual is purely a product description. It does not guarantee properties under the warranty.

Please thoroughly read the corresponding documents and this operating manual before handling a product.

**SIGMATEK GmbH & Co KG is not liable for damages caused through, non-compliance with these instructions or applicable regulations.**



## 2.3 General Safety Directives

The Safety Directives in the other sections of this operating manual must be observed. These instructions are visually emphasized by symbols.

According to EU Directives, the operating manual is a component of a product. This operating manual must therefore be accessible in the vicinity of the machine since it contains important instructions. This operating manual should be included in the sale, rental or transfer of the product, or its online availability indicated.

Regarding the requirements for Safety and health connected to the use of machines, the manufacturer must perform a risk assessment in accordance with machine directives 2006/42/EG before introducing a machine to the market.

### INFORMATION



Operate the unit with devices and accessories approved by SIGMATEK only.

### CAUTION



Handle the device with care and do not drop or let fall.  
Prevent foreign bodies and fluids from entering the device.  
The device must not be opened!

Manipulez l'appareil avec précaution et ne le laissez pas tomber.  
Empêchez les corps étrangers et les liquides de pénétrer dans l'appareil.  
L'appareil ne doit pas être ouvert!

If the device does not function as intended or has damage that could pose a danger, it must be replaced!

En cas de fonctionnement non conforme ou de dommages pouvant entraîner des risques, l'appareil doit être remplacé !

For your own safety and that of others, compliance with the environmental conditions is essential.

Pour votre propre sécurité et celle des autres, le respect des conditions environnementales est essentiel.

## 2.4 Software/Training

The application is created with the software LASAL CLASS 2 and LASAL SCREEN Editor.

Training for the LASAL development environment, with which the product can be configured, is provided. Information on our training schedule can be found on our website.

## 3 Standards and Directives

### 3.1 Directives

The product was constructed in compliance with the following European Union directives and tested for conformity.

#### 3.1.1 EU Conformity Declaration



---

#### EU Declaration of Conformity

The product SR 022 conforms to the following European directives:

- 2014/30/EU Electromagnetic Compatibility (EMC Directive)
- 2011/65/EU "Restricted use of certain hazardous substances in electrical and electronic equipment" (RoHS Directive)

The EU Conformity Declarations are provided on the SIGMATEK website. They can be found in the download area of the respective product.

---

4 Type Plate

The type plate provides information about the product's features. The type plate shown here is only an example.

| Approbations                                                                                                                                                               |                                                                                                                         | Standards                                                                                                                                                                                                             |
|----------------------------------------------------------------------------------------------------------------------------------------------------------------------------|-------------------------------------------------------------------------------------------------------------------------|-----------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------|
| <div><div>QR-Code</div><div></div><div>BJ: XXXX/XX</div><div>S/N<br/>XXXXXXXX</div></div> | <div><div>Short Name</div><div>Specifications</div><div>FS: XXX.XX.XX<br/>FW: XXX<br/>LD: XX.X<br/>HW: X.XX</div></div> | <div><div>Electrical Ratings</div><div><br/>Sigmatekstraße 1<br/>A-5112 Lamprechtshausen<br/>www.sigmatek-automation.com</div></div> |
| Article Number                                                                                                                                                             |                                                                                                                         | Product Name                                                                                                                                                                                                          |

- HW: Hardware version
- FS: Safety version number
- FW: Firmware version
- LD: Logic device version
- QR-Code: Serial number

## 5 Technical Data

### 5.1 Motor Output Specifications

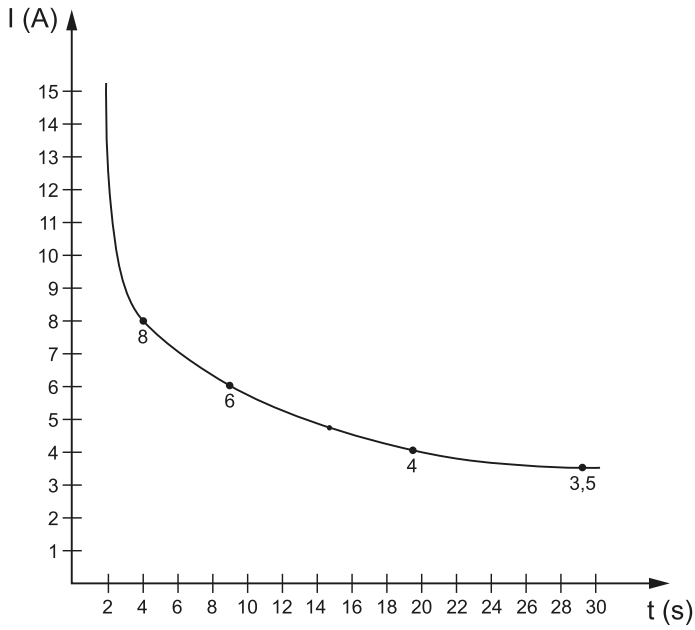
|                                                   |                                                       |
|---------------------------------------------------|-------------------------------------------------------|
| Number                                            | 1                                                     |
| Supply voltage                                    | +12-30 V DC                                           |
| Controller frequency                              | 30 kHz                                                |
|                                                   | 0-2.0 A in S1 mode                                    |
|                                                   | 0-3.5 A in S3 mode                                    |
| Output current over the environmental temperature | 2.0 A (S1)/3.5 A (S3) up to 45 °C                     |
|                                                   | 1.0 A (S1)/1.4 A (S3) up to 55 °C                     |
| Motor peak start current                          | maximum $I^2t$ value = 16 A <sup>2</sup> s            |
| Operation mode                                    | S1 / 100 % duty cycle                                 |
|                                                   | S3/50 % duty cycle with a maximum ON time of 1.5 min. |
| DC-link capacitance                               | 140 µF                                                |
| Voltage monitoring                                | overvoltage and under voltage monitoring              |
| Motor current measurement                         | 0-3.5 A                                               |
| Protective functions                              | short circuit cut-off                                 |
|                                                   | $I^2t$ switch-off                                     |
|                                                   | overtemperature switch-off                            |

#### INFORMATION



The motor current should not exceed the defined value of 3.5 (S3) or 2.0 A (S1). This also applies to braking and start-up of the motor. The module can regulate the peak start current of the motor for only a short time. The maximum starting current is determined by the  $I^2T$  value. The  $I^2T$  value is the integral of the current squared over a given time span and a mass for the maximum energy that the motor output can supply.

The EMC response of the total system is significantly affected by the motor used and its wiring. The use of shielded wires is recommended.



## 5.2 Incremental Encoder Input Specifications

|                      |                                                                                                                                                                                                                                                                               |
|----------------------|-------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------|
| Number               | 1                                                                                                                                                                                                                                                                             |
| Input signals        | Incremental encoder signals RS422 (A, /A, B, /B, R, /R)                                                                                                                                                                                                                       |
|                      | RS422 level (120 $\Omega$ termination, integrated in module)                                                                                                                                                                                                                  |
|                      | Incremental encoder signal TTL (A, B, R)                                                                                                                                                                                                                                      |
|                      | TTL level (1200 $\Omega$ pull-up, integrated in module)                                                                                                                                                                                                                       |
| Input frequency      | maximum 125 kHz<br>from LD version L1.1 onwards, the input frequency can be adjusted via software between 400 Hz and 125 kHz (maximum value). <sup>1)</sup>                                                                                                                   |
| Counter frequency    | maximum 500 kHz<br>from LD version L1.1 onwards, the input frequency can be adjusted via software, resulting in a maximum counter frequency between 1,6 kHz and 500 kHz (maximum value, counter frequency = input frequency x 4 with 4-fold signal evaluation). <sup>1)</sup> |
| Signal analysis      | 4x                                                                                                                                                                                                                                                                            |
| Counter resolution   | 16 bits                                                                                                                                                                                                                                                                       |
| Encoder power supply | +5 V/0.2 A short-circuit proof                                                                                                                                                                                                                                                |

## 5.3 +5 V Digital Inputs Specifications

|                     |                  |                |
|---------------------|------------------|----------------|
| Number              | 1                |                |
| Input voltage       | typically +5 V   | maximum +5.5 V |
| Signal level        | low: < +0.8 V    | High: > +2.0 V |
| Switching threshold | typically +1.4 V |                |
| Input current       | 1.5 mA at +5 V   |                |
| Input delay         | typically 5 ms   |                |

<sup>1)</sup> When the filter is enabled with a software-adjustable cutoff frequency, the input signal is limited to the set filter frequency. This assumes an input signal with an ideal duty cycle of 50%. If the duty cycle of the sensor deviates from the ideal 50% value, or if the sensor's maximum output frequency is subject to system-inherent tolerances, it is recommended to increase the set filter frequency accordingly so that the effective sensor frequency is not filtered out.

## 5.4 +24 V Digital Input Specifications

|                     |                 |               |
|---------------------|-----------------|---------------|
| Number              | 2               |               |
| Input voltage       | typically +24 V | maximum +30 V |
| Signal level        | low: < +8 V     | high: > +14 V |
| Switching threshold | typically +11 V |               |
| Input current       | 3.7 mA at +24 V |               |
| Input delay         | typically 5 ms  |               |

## 5.5 Electrical Requirements

|                                                      |                          |               |
|------------------------------------------------------|--------------------------|---------------|
| Supply voltage +24 V                                 | +18-30 V                 |               |
| Current consumption of the +24 V supply              | maximum 70 mA (at +24 V) |               |
| Supply voltage motor                                 | +12-30 V                 |               |
| Current consumption supply voltage Motor             | depends on the motor     |               |
| Voltage supply from S-DIAS bus                       | +5 V                     |               |
| Current consumption on the S-DIAS bus (+5 V supply)  | typically 85 mA          | maximum 95 mA |
| Supply from S-DIAS bus                               | +24 V                    |               |
| Current consumption on the S-DIAS bus (+24 V supply) | typically 20 mA          | maximum 25 mA |

### INFORMATION



The SR 022 may only be operated by power supply units that meet the requirements of SELV or PELV in accordance with EN 60204.



**INFORMATION****1) For USA and Canada:**

The supply must be limited to:

- a) max. 5 A at voltages from +0-20 V DC, or
- b) 100 W at voltages from +20-60 V DC

The limiting component (e.g., transformer, power supply or fuse) must be certified by an NRTL (Nationally Recognized Testing Laboratory, e.g. UL).

If this S-DIAS module is connected to an S-DIAS supply module with several S-DIAS modules, the total current of the modules used must be determined and checked.

The total current of the +24 V supply cannot exceed 1.6 A!

The total current of the +5 V supply cannot exceed 1.6 A!

The specification for the current can be found in the module-specific documentation under "Electrical Requirements".

**2) The motor supply (X2) must be connected with an intermediate circuit capacitance appropriate for the application (at least 2000  $\mu$ F/100 V). Attention must be paid to short cables and appropriate cable cross-sections.(maximum 15 cm between module and capacitor / 1.5 mm<sup>2</sup>)**

**Braking a DC motor:**

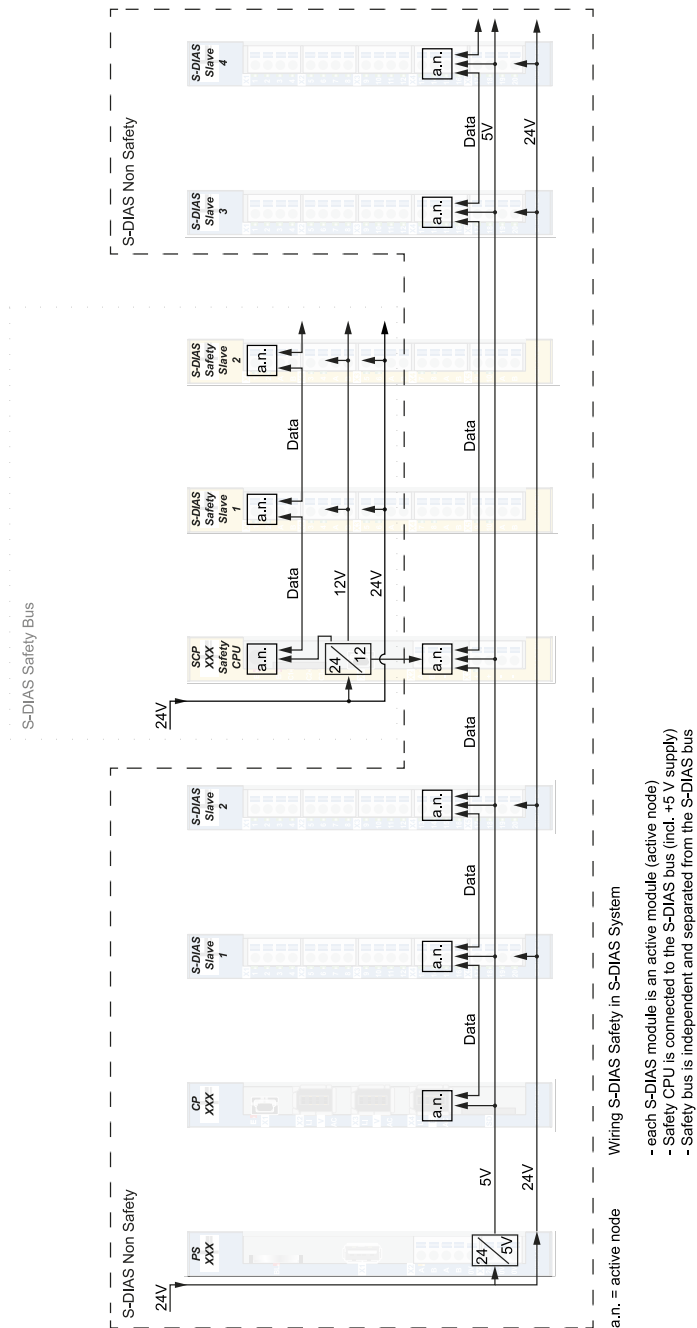
When braking a DC motor, a generative process can occur whereby the kinetic energy of the motor is converted into electrical energy. The energy of the motor is thereby fed back into the supply of the DC motor output stage; this then increases the supply voltage. It should be noted that the feedback voltage supply voltage of 65 V cannot be exceeded! The external capacity of the motor supply is may be needed. If the capacitors in the power supply are insufficient, a regen resistor, which converts the excess energy into heat must be connected to the DC motor output stage. When selecting the power supply, it is important to ensure that it is appropriately feedback-resistant up to the maximum regenerative voltage that occurs.

Use only conductors, which are rated for at least 75 °C!

Incorrectly set parameter or incorrect wiring can lead to destruction of the motor. In particular, motor currents and the  $I^2T$  settings (A-I2TT, A-I2TERR) must be monitored, which can be parameterized in the DIAS-Drive Editor via the LASAL CLASS 2 tool.

Only motors in a star configuration can be used.

---



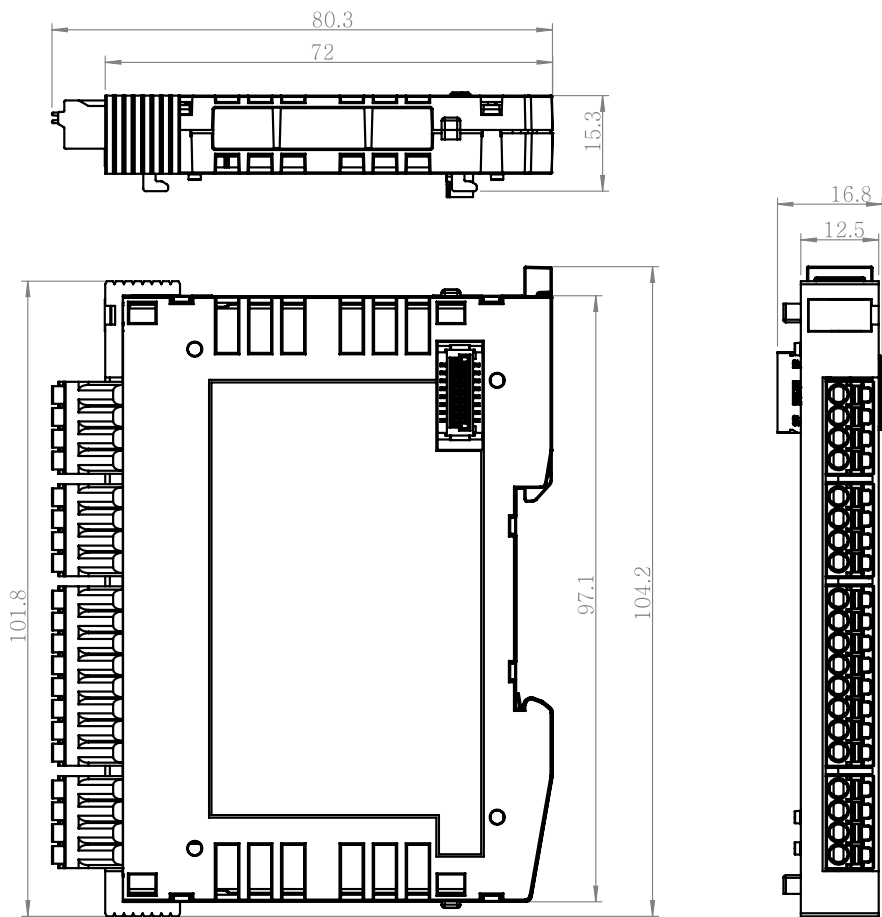
## 5.6 Miscellaneous

|                               |                   |                          |
|-------------------------------|-------------------|--------------------------|
| Article number                | 20-029-022        |                          |
| Printed circuit board coating | no                |                          |
| Approvals                     | CE                | yes                      |
|                               | UL                | designed according to UL |
|                               | Functional Safety | no                       |
|                               | UKCA              | yes                      |

## 5.7 Environmental Conditions

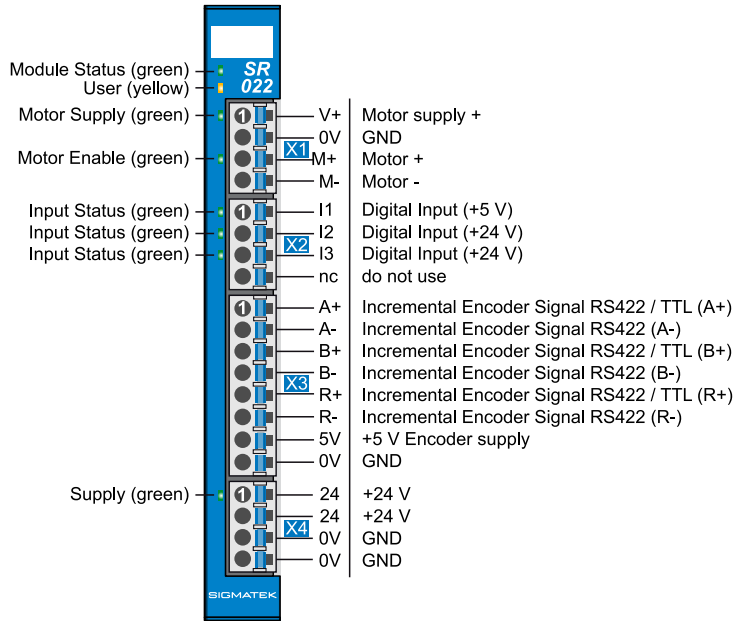
|                                       |                                                                                                                                            |                                           |
|---------------------------------------|--------------------------------------------------------------------------------------------------------------------------------------------|-------------------------------------------|
| Storage temperature                   | -20 ... +85 °C                                                                                                                             |                                           |
| Environmental temperature             | 0 ... +55 °C                                                                                                                               |                                           |
| Humidity                              | 0-95 %, non-condensing                                                                                                                     |                                           |
| Installation altitude above sea level | 0-2000 m without derating<br>> 2000 m up to a maximum of 5000 m with derating of the maximum environmental temperature by 0.5 °C per 100 m |                                           |
| Operating conditions                  | pollution degree 2                                                                                                                         |                                           |
| Noise emission                        | ≤ 70 dB                                                                                                                                    |                                           |
| EMC resistance                        | EN 61000-6-2 (industrial area)                                                                                                             |                                           |
| EMC noise generation                  | EN 61000-6-4 (industrial area)                                                                                                             |                                           |
| Vibration resistance                  | EN 60068-2-6                                                                                                                               | 3.5 mm von 5-8.4 Hz<br>1 g von 8.4-150 Hz |
| Shock resistance                      | EN 60068-2-27                                                                                                                              | 15 g (147.15 m/s²)                        |
| Protection type                       | EN 60529/NEMA 250                                                                                                                          | IP20/Type1                                |

## 6 Mechanical Dimensions



|              |                                |
|--------------|--------------------------------|
| Measurements | 12.5 x 104 x 72 mm (W x H x D) |
|--------------|--------------------------------|

## 7 Connector Layout



### INFORMATION



The connections of the +24 V supply (X3: pin 1 and pin 2) or the GND supply (X3: pin 3 and pin 4) are internally bridged. To supply the module, only one connection to a +24 V pin (pin 1 or pin 2) and a GND pin (pin 3 or pin 4) is required. The bridged connections may be used for further looping of the +24 V supply and the GND supply. However, it must be ensured that through looping, a total current of 6 A per connection is not exceeded!

## 7.1 Status LEDs

|               |        |                 |                                                                                                                                                               |
|---------------|--------|-----------------|---------------------------------------------------------------------------------------------------------------------------------------------------------------|
| Module status | green  | ON              | module active                                                                                                                                                 |
|               |        | OFF             | no supply available                                                                                                                                           |
|               |        | BLINKING (5 Hz) | no communication                                                                                                                                              |
| User          | yellow | ON              | adjustable by application<br>(e.g. the module LED can be set to blinking through the visualization so that the module is easily found in the control cabinet) |
|               |        | OFF             |                                                                                                                                                               |
|               |        | BLINKING (2 Hz) |                                                                                                                                                               |
|               |        | BLINKING (4 Hz) |                                                                                                                                                               |
| Motor supply  | green  | ON              | motor supply available                                                                                                                                        |
|               |        | OFF             | motor supply missing                                                                                                                                          |
| Motor enable  | green  | ON              | motor controller enable active                                                                                                                                |
|               |        | OFF             | motor controller enable inactive                                                                                                                              |
| Input status  | green  | ON              | input ON                                                                                                                                                      |
|               |        | OFF             | input OFF                                                                                                                                                     |
| Power supply  | green  | ON              | supply available                                                                                                                                              |
|               |        | OFF             | supply missing                                                                                                                                                |

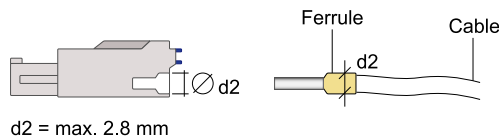
7.2 Applicable Connectors

**X1-X4:**    Connectors with spring terminals (included in delivery)

The spring terminals are suited for the connection of ultrasonically compacted (ultrasonically welded) stranded wire.

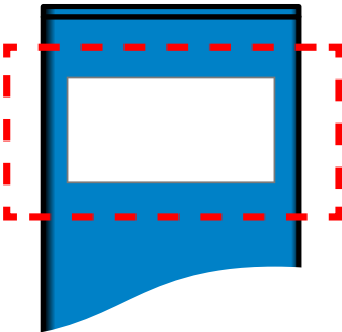
**Connection capacity:**

|                                                                      |                                                                   |
|----------------------------------------------------------------------|-------------------------------------------------------------------|
| Stripping length/sleeve length                                       | 10 mm                                                             |
| Mating direction                                                     | parallel to conductor axis or to circuit board                    |
| Conductor cross section rigid                                        | 0.2-1.5 mm <sup>2</sup>                                           |
| Conductor cross section flexible                                     | 0.2-1.5 mm <sup>2</sup>                                           |
| Conductor cross section, ultrasonically compacted                    | 0.2-1.5 mm <sup>2</sup>                                           |
| Conductor cross section AWG/kcmil                                    | 24-16                                                             |
| Conductor cross section flexible with ferrule without plastic sleeve | 0.25-1.5 mm <sup>2</sup>                                          |
| Conductor cross section flexible with ferrule with plastic sleeve    | 0.25-0.75 mm <sup>2</sup> (reason for reducing d2 of the ferrule) |





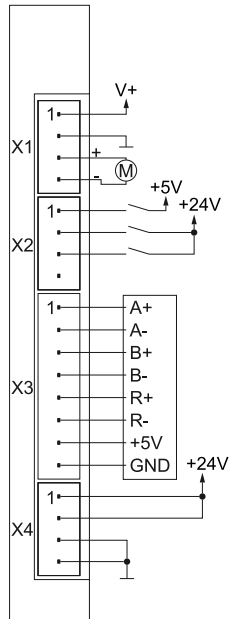
7.3 Label Field



|                           |                        |
|---------------------------|------------------------|
| Manufacturer              | Weidmüller             |
| Type                      | MF 10/5 CABUR MC NE WS |
| Article number Weidmüller | 1854510000             |
|                           |                        |
| Compatible printer        | Weidmüller             |
| Type                      | Printjet Advanced 230V |
| Article number Weidmüller | 1324380000             |

## 8 Wiring

### 8.1 Wiring Example



## 8.2 Note

The signals recorded by the analog modules are very small, as compared to the digital signals. To ensure error-free operation, a careful wiring method must be followed.

**The following installation guidelines should be observed:**

- Avoid parallel connections between input lines and load-bearing circuits.
- The DIN rail must have an adequate mass connection.
- The lines connected to the source of the analog components must be as short as possible and parallel wiring to digital signal lines must be avoided.
- The signal lines must be shielded.
- The shielding must be connected to a shielding bus.
- To wire the incremental encoder, a shielded cable is required. With an RS422 encoder, the use of shielded, twisted pair cables is recommended. The shield must be placed as close as possible before the module.

### INFORMATION



The ground bus should be connected to the control cabinet when possible!

The S-DIAS module CANNOT be connected/disconnected while voltage is applied!

The maximum length of the encoder and motor cables is 30 m.

## 9 Assembly/Installation

### 9.1 Check Contents of Delivery

Ensure that the contents of the delivery are complete and intact. See chapter 1.3 Contents of Delivery.

#### INFORMATION

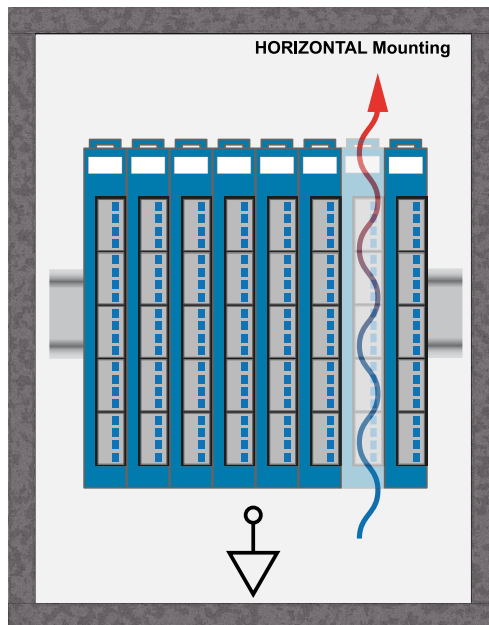


On receipt and before initial use, check the device for damage. If the device is damaged, contact our customer service and do not install the device in your system.

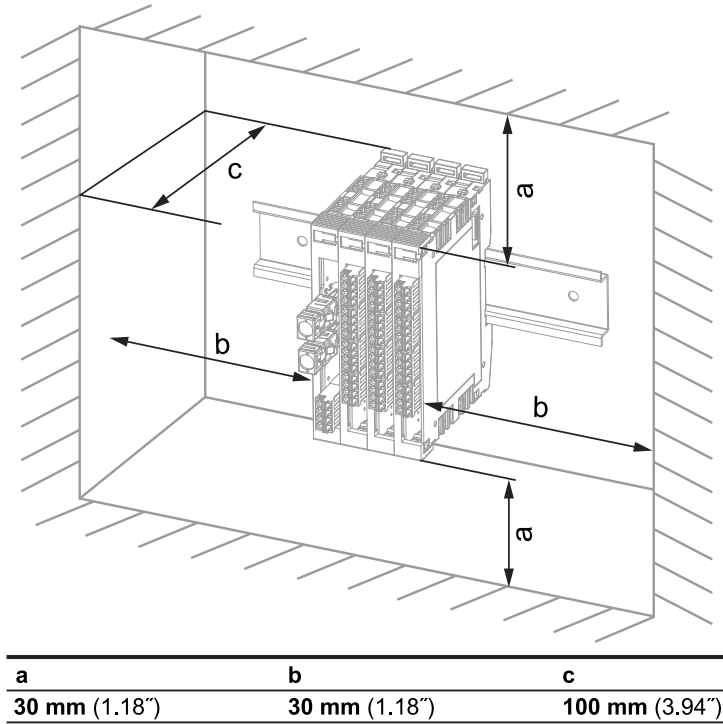
Damaged components can disrupt or damage the system.

## 9.2 Mounting

The S-DIAS modules are designed for installation into the control cabinet. To mount the modules, a DIN-rail is required. The DIN rail must establish a conductive connection with the back wall of the control cabinet. The individual S-DIAS modules are mounted on the DIN rail as a block and secured with latches. The functional ground connection from the module to the DIN rail is made via the grounding lug on the back of the S-DIAS modules. The modules must be mounted horizontally (module label up) with sufficient clearance between the ventilation slots of the S-DIAS module blocks and nearby components and/or the control cabinet wall. This is necessary for optimal cooling and air circulation to ensure proper function up to the maximum operating temperature.



Recommended minimum distances between the S-DIAS modules and the surrounding components or control cabinet wall:



a, b, c ... distances in mm (inches)

## 10 Transport/Storage

This device contains sensitive electronics. During transport and storage, high mechanical stress must therefore be avoided.

For storage and transport, the same values for humidity and vibration as for operation must be maintained!

Temperature and humidity fluctuations may occur during transport. Ensure that no moisture condenses in or on the device, by allowing the device to acclimate to the room temperature while turned off.

When sent, the device should be transported in the original packaging if possible. Otherwise, packaging should be selected that sufficiently protects the product from external mechanical influences. Such as cardboard filled with air cushioning.

## 11 Storage

When not in use, store the device according to the storage conditions. See chapter 10 Transport/Storage.

### INFORMATION



During storage, ensure that all protective covers (if available) are placed correctly, so that no contamination, foreign bodies or fluids enter the device.



## 12 Maintenance

During maintenance as well as servicing, observe the safety instructions from chapter 2 Basic Safety Directives.

### 12.1 Service

This product was constructed for low-maintenance operation.

### 12.2 Repair

In the event of a defect/repair, send the device with a detailed error description to the address listed at the beginning of this document.

For transport conditions, see chapter 10 Transport/Storage.

## 13 Disposal



### INFORMATION

Should you need to dispose of the device, the national regulations for disposal must be followed.

The device appliance must not be disposed of as household waste.



## 14 Addressing

### 14.1 Address Mapping overview

| Address (hex)  | Size (bytes) | Access type | Description                   |                                                                                                                                    | Reset value |
|----------------|--------------|-------------|-------------------------------|------------------------------------------------------------------------------------------------------------------------------------|-------------|
| Cyclic Writing |              |             |                               |                                                                                                                                    |             |
| 0001           | 1            | w           | Control register              |                                                                                                                                    | 0000        |
|                |              |             | Bit 0                         | Sequence activated (note: bit 1 from the latched status register "False sequence occurred" must be '0' to be able to set this bit) |             |
|                |              |             | Bit 2...1                     | Reserved                                                                                                                           |             |
|                |              |             | Bit 3                         | 1 = cancel (delete) false sequence occurred                                                                                        |             |
|                |              |             | Bit 4                         | 1 = over temperature - cut-off activated                                                                                           |             |
|                |              |             | Bit 5                         | 1 = cancel (delete) over temperature 100 °C                                                                                        |             |
|                |              |             | Bit 6                         | 1 = i²t error – cut-off activated                                                                                                  |             |
|                |              |             | Bit 7                         | 1 = cancel (delete) i²t error                                                                                                      |             |
| 0002           | 2            | w16         | Sequence 2 data. 16-bit value |                                                                                                                                    | 0000        |
|                |              |             | Bit 10...0                    | Time value / clock frequency                                                                                                       |             |
|                |              |             | Bit 11                        | 1 = use absolute time counter                                                                                                      |             |
|                |              |             |                               | 0 = use relative time counter                                                                                                      |             |
|                |              |             | Bit 12                        | Top left                                                                                                                           |             |
|                |              |             | Bit 13                        | Top right                                                                                                                          |             |
|                |              |             | Bit 14                        | Bottom left                                                                                                                        |             |
|                |              |             | Bit 15                        | Bottom right                                                                                                                       |             |

|                |   |     |                                                                 |                                                                                                    |      |
|----------------|---|-----|-----------------------------------------------------------------|----------------------------------------------------------------------------------------------------|------|
| 0004           | 2 | w16 | Sequence 4 data. 16-bit value                                   |                                                                                                    | 0000 |
|                |   |     | Bit 10...0                                                      | Time value / clock frequency                                                                       |      |
|                |   |     | Bit 11                                                          | 1 = use absolute time counter                                                                      |      |
|                |   |     |                                                                 | 0 = use relative time counter                                                                      |      |
|                |   |     | Bit 12                                                          | Top left                                                                                           |      |
|                |   |     | Bit 13                                                          | Top right                                                                                          |      |
|                |   |     | Bit 14                                                          | Bottom left                                                                                        |      |
|                |   |     | Bit 15                                                          | Bottom right                                                                                       |      |
| Cyclic Reading |   |     |                                                                 |                                                                                                    |      |
| 0008           | 2 | r   | Status register (Delete when reading excl. bit 1, bit 7, bit 8) |                                                                                                    | 0000 |
|                |   |     | Bit 0                                                           | DC_ok Motor latched                                                                                |      |
|                |   |     | Bit 1                                                           | False sequence occurred (setting of the output sequence not allowed)                               |      |
|                |   |     | Bit 2                                                           | Absolute time error (the values of the absolute time must be increased with each sequence) latched |      |
|                |   |     | Bit 3                                                           | High motor current latched                                                                         |      |
|                |   |     | Bit 4                                                           | Motor current too high (additional periphery reset) latched                                        |      |
|                |   |     | Bit 5                                                           | Motor periphery reset latched                                                                      |      |
|                |   |     | Bit 6                                                           | Induction voltage from motor too high (additional periphery reset)                                 |      |
|                |   |     | Bit 7                                                           | 1 = over temperature 100 °C latched                                                                |      |
|                |   |     | Bit 8                                                           | 1 = $i^2t$ error latched                                                                           |      |
|                |   |     | Bit 9                                                           | Digital input 1 (5 V)                                                                              |      |
|                |   |     | Bit 10                                                          | Digital input 2                                                                                    |      |
|                |   |     | Bit 11                                                          | Digital input 3                                                                                    |      |
|                |   |     | Bit 12                                                          | Null position R1                                                                                   |      |

|      |   |       |                                      |                                             |  |          |
|------|---|-------|--------------------------------------|---------------------------------------------|--|----------|
| 0008 | 2 | r     | Bit 13                               | Null position latched (delete when reading) |  | 0000     |
|      |   |       | Bit 15...14                          | Reserved                                    |  |          |
| 000A | 2 | r16   | Incremental encoder                  |                                             |  | 0000     |
|      |   |       | Actual counter value                 |                                             |  |          |
| SDO  |   |       |                                      |                                             |  |          |
| 000C | 2 | r16   | incremental encoder latched          |                                             |  | 0000     |
|      |   |       | Latched counter value                |                                             |  |          |
| 000E | 2 | r16   | Temperature in °K                    |                                             |  | 0000     |
| 0010 | 2 | r16   | 16-bit current value (with sign)     |                                             |  | 0000     |
| 0012 | 2 | r16   | FW status register                   |                                             |  | 0000     |
| 0014 | 4 | r32   | i <sup>2</sup> t - value             |                                             |  | 00000000 |
|      |   |       | Bit 20...0                           | i <sup>2</sup> t - value                    |  |          |
|      |   |       | Bit 31...21                          | Reserved                                    |  |          |
| 0018 | 4 | r/w32 | i <sup>2</sup> t - cut-off threshold |                                             |  | 00000400 |
|      |   |       | Bit 20...0                           | i <sup>2</sup> t - cut-off threshold        |  |          |
|      |   |       | Bit 31...21                          | Reserved                                    |  |          |
| 001C | 2 | r/w   | Setup register                       |                                             |  | 0030     |
|      |   |       | Bit 0                                | Reserved                                    |  |          |
|      |   |       | Bit 1                                | TTL/RS422 (0 = TTL, 1 = RS422)              |  |          |
|      |   |       | Bit 2                                | Null position inversion (1 = inverted)      |  |          |
|      |   |       | Bit 3                                | Phase B inversion (1 = inverted)            |  |          |
|      |   |       | Bit 4...5                            | Edge scan                                   |  |          |
|      |   |       |                                      | 00 = incremental encoder off                |  |          |
|      |   |       |                                      | 01 = 1 edge                                 |  |          |
|      |   |       |                                      | 10 = 2 edges                                |  |          |
|      |   |       |                                      | 11 = 4 edges                                |  |          |

|              |   |         |                                |                                             |      |      |
|--------------|---|---------|--------------------------------|---------------------------------------------|------|------|
| 001C         | 2 | r/w     | Bit 6                          | A/B counter mode 1 edge input curve         |      | 0030 |
|              |   |         |                                | 0 = signal (A) and direction (B)            |      |      |
|              |   |         |                                | 1 = true A/B                                |      |      |
|              |   |         | Bit 7                          | Reserved                                    |      |      |
|              |   |         | Bit 9...8                      | 5 V input latched incremental encoder value |      |      |
|              |   |         |                                | 00: inactive                                |      |      |
|              |   |         |                                | 01: rising edge                             |      |      |
|              |   |         |                                | 10: falling edge                            |      |      |
|              |   |         |                                | 11: both edges                              |      |      |
|              |   |         | Bit 11...10                    | Z-signal latches incremental encoder value  |      |      |
|              |   |         |                                | 00: inactive                                |      |      |
|              |   |         |                                | 01: rising edge                             |      |      |
|              |   |         |                                | 10: falling edge                            |      |      |
|              |   |         |                                | 11: both edges                              |      |      |
|              |   |         | Bit 15...12                    | Reserved                                    |      |      |
| DC Sequencer |   |         |                                |                                             |      |      |
| 0020         | 2 | r16/w16 | Sequence 1 data. 16 bit values |                                             | 0000 |      |
|              |   |         | Bit 10...0                     | Time value / clock frequency                |      |      |
|              |   |         | Bit 11                         | 1 = use absolute time counter               |      |      |
|              |   |         |                                | 0 = use relative time counter               |      |      |
|              |   |         | Bit 12                         | Top left                                    |      |      |
|              |   |         | Bit 13                         | Top right                                   |      |      |
|              |   |         | Bit 14                         | Bottom left                                 |      |      |
|              |   |         | Bit 15                         | Bottom right                                |      |      |

|      |   |         |                                |                               |      |
|------|---|---------|--------------------------------|-------------------------------|------|
| 0022 | 2 | r16/w16 | Sequence 2 data. 16 bit values |                               | 0000 |
|      |   |         | Bit 10...0                     | Time value / clock frequency  |      |
|      |   |         | Bit 11                         | 1 = use absolute time counter |      |
|      |   |         |                                | 0 = use relative time counter |      |
|      |   |         | Bit 12                         | Top left                      |      |
|      |   |         | Bit 13                         | Top right                     |      |
|      |   |         | Bit 14                         | Bottom left                   |      |
|      |   |         | Bit 15                         | Bottom right                  |      |
| 0024 | 2 | r16/w16 | Sequence 3 data. 16 bit values |                               | 0000 |
|      |   |         | Bit 10...0                     | Time value / clock frequency  |      |
|      |   |         | Bit 11                         | 1 = use absolute time counter |      |
|      |   |         |                                | 0 = use relative time counter |      |
|      |   |         | Bit 12                         | Top left                      |      |
|      |   |         | Bit 13                         | Top right                     |      |
|      |   |         | Bit 14                         | Bottom left                   |      |
|      |   |         | Bit 15                         | Bottom right                  |      |
| 0026 | 2 | r16/w16 | Sequence 4 data. 16 bit values |                               | 0000 |
|      |   |         | Bit 10...0                     | Time value / clock frequency  |      |
|      |   |         | Bit 11                         | 1 = use absolute time counter |      |
|      |   |         |                                | 0 = use relative time counter |      |
|      |   |         | Bit 12                         | Top left                      |      |
|      |   |         | Bit 13                         | Top right                     |      |
|      |   |         | Bit 14                         | Bottom left                   |      |
|      |   |         | Bit 15                         | Bottom right                  |      |
| 0028 | 2 | r16/w16 | Timespan                       |                               | 0000 |
|      |   |         | Value / clock frequency        |                               |      |

## Changes Chart

| Change date | Affected page(s) | Chapter                                      | Note                                                                     |
|-------------|------------------|----------------------------------------------|--------------------------------------------------------------------------|
| 17.08.2017  | 18               | 5.7 Environmental Conditions                 | Added operating conditions                                               |
| 17.08.2017  | 22               | 7.2 Applicable Connectors                    | Added info regarding ultrasonically welded strands                       |
| 23.08.2017  | 11               | 5.1 Motor Output Specifications              | Changed and extended the table content for a more detailed specification |
| 18.10.2017  | 23               | 7.3 Label Field                              | Added chapter                                                            |
|             | 26               | 9 Assembly/Installation                      | Graphic replaced                                                         |
| 20.09.2018  | 20               | 7 Connector Layout                           | Note added                                                               |
| 14.11.2019  | 23               | 7 Supported Cycle Times                      | Chapter added                                                            |
| 28.02.2020  | 23               | 7 Supported Cycle Times                      | Text adapted                                                             |
| 28.05.2020  | 23               | 7 Supported Cycle Times                      | Chapter removed                                                          |
| 08.09.2020  | 42               | 15 Hardware Class SR 022                     | Chapter added                                                            |
| 04.11.2020  | 26               | 9 Assembly/Installation                      | Expansion functional ground connection                                   |
| 01.07.2021  | 13               | 5.2 Incremental Encoder Input Specifications | Integrated in module                                                     |
| 06.12.2022  | 18               | 5.6 Miscellaneous                            | UKCA conformity                                                          |
| 26.07.2023  |                  | Document                                     | General chapters added, design                                           |
| 08.01.2025  | 14               | 5.5 Electrical Requirements                  | Information about the power supply changed                               |
| 19.09.2025  | 13               | 5.2 Incremental Encoder Input Specifications | Input frequency and counter frequency expanded                           |
| 06.11.2025  | 13               | 5.2 Incremental Encoder Input Specifications | Input frequency and counter frequency changed                            |



## 15 Hardware Class

The HW classes are used to configure the module under LASAL CLASS and this document is available in the LASAL CLASS help.

Table of Contents

SR022 2

    Interfaces ..... 3

## SR022

### Hardware Class SR022 for the S-DIAS SR022 module

```

SDIAS:24, SR022 (SR0221)
S Class State (ClassState) <-[]->
S Device ID (DeviceID) <-[]->
S FPGA Version (FPGAVersion) <-[]->
S Hardware Version (HwVersion) <-[]->
S Serial Number (SerialNo) <-[]->
S Retry Counter (RetryCounter) <-[]->
O LED Control (LEDControl) <-[]->
S Firmware Version (FirmwareVersion) <-[]->
+ S Error Bits (ErrorBits) <-[]->
S Voltage OK Motor (VoltageOkMotor) <-[]->
----- Motor -----
O Enable (Enable) <-[]->
O Set Speed (SetSpeed) <-[]->
O Minimal Pulswidth (MinPulse) <-[]->
I Motor Current (MotorCurrent) <-[]->
I Temperature (Temperature) <-[]->
I I²T (I2T) <-[]->
O Quit Errors (ErrorQuit) <-[]->
----- Encoder -----
I Position (Position) <-[]->
I Position Latch (PositionLatch) <-[]->
----- Digital Inputs -----
I Zero Position (ZPuls) <-[]->
I Zero Position Latched (ZPulsLatched) <-[]->
I Digital Input 1 (Input1) <-[]->
I Digital Input 2 (Input2) <-[]->
I Digital Input 3 (Input3) <-[]->
ALARM:00, Empty

```

This hardware class is used to control the hardware module SR 022 with 1x DC motor driver and 1x incremental encoder (RS422/TTL). More information on the hardware can be found in the [module documentation](#).

# 1 Interfaces

## General

|                  |          |                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                          |
|------------------|----------|----------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------|
| ClassState       | State    | This server shows the actual status of the hardware class.                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                               |
| Device ID        | State    | Shows the device ID of the hardware module.                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                              |
| FPGA version     | State    | FPGA version of the module in 16#XY (e.g. 16#10 = version 1.0).                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                          |
| Hardware version | State    | Hardware version of the module in format 16#XXYY (e.g. 16#0120 = Version 1.20)                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                           |
| Firmware version | State    | The firmware version of the hardware module is shown in this server.                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                     |
| Serial number    | State    | Shows the serial number of the hardware module.                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                          |
| Retry counter    | State    | This server increments when a transfer fails.                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                            |
| LED control      | Output   | With this server, the application LED of the S-DIAS module can be activated to find the module in the network more quickly.                                                                                                                                                                                                                                                                                                                                                                                                                                                                              |
|                  |          | 0 LED off                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                |
|                  |          | 1 LED on                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                 |
|                  |          | 2 blinks slowly                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                          |
|                  |          | 3 blinks rapidly                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                         |
| Required         | Property | This setting is active by default, which means that the S-DIAS hardware module at this position is mandatory for the system and can under no circumstances be disconnected or return an error. Otherwise, the entire hardware deactivated. If the hardware module is missing or removed, an S-DIAS error is triggered. If his client is initialized with 0, the hardware module located in this position is not mandatory. This means that it can be inserted or removed at any time. However, which components identified as "not required" should be selected with regard to the safety of the system. |

|               |          |                                                                                                                                                                            |                                                                                                                                                                                                                                                                                                             |
|---------------|----------|----------------------------------------------------------------------------------------------------------------------------------------------------------------------------|-------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------|
| Error Bits    | State    | In this server, the status bits of the FW are shown.                                                                                                                       |                                                                                                                                                                                                                                                                                                             |
|               |          | Bit 0                                                                                                                                                                      | not defined                                                                                                                                                                                                                                                                                                 |
|               |          | Bit 1                                                                                                                                                                      | no Sync available                                                                                                                                                                                                                                                                                           |
|               |          | Bit 2                                                                                                                                                                      | FLASH data CRC error                                                                                                                                                                                                                                                                                        |
|               |          | Bit 3                                                                                                                                                                      | RAM data CRC error                                                                                                                                                                                                                                                                                          |
|               |          | Bit 4                                                                                                                                                                      | invalid EEPROM version                                                                                                                                                                                                                                                                                      |
|               |          | ...                                                                                                                                                                        |                                                                                                                                                                                                                                                                                                             |
|               |          | Bit 16                                                                                                                                                                     | supply voltage of the motor is not OK                                                                                                                                                                                                                                                                       |
|               |          | Bit 17                                                                                                                                                                     | invalid sequence input                                                                                                                                                                                                                                                                                      |
|               |          | Bit 18                                                                                                                                                                     | incorrect absolute time (absolute times are not in ascending order)                                                                                                                                                                                                                                         |
|               |          | Bit 19                                                                                                                                                                     | motor start current is running in the current limit                                                                                                                                                                                                                                                         |
|               |          | Bit 20                                                                                                                                                                     | motor current is continuously too high                                                                                                                                                                                                                                                                      |
|               |          | Bit 21                                                                                                                                                                     | external supply voltage is not OK                                                                                                                                                                                                                                                                           |
|               |          | Bit 22                                                                                                                                                                     | supply voltage of the motor is not OK                                                                                                                                                                                                                                                                       |
|               |          | Bit 23                                                                                                                                                                     | periphery reset of the motor: Deactivate the motor control due to: <ul style="list-style-type: none"><li>• Config Clear in S-DIAS</li><li>• Reset Watchdog in S-DIAS</li><li>• Reset S-DIAS</li><li>• Motor control watchdog</li><li>• Short circuit current</li><li>• Induction voltage too high</li></ul> |
|               |          | Bit 24                                                                                                                                                                     | induction voltage too high                                                                                                                                                                                                                                                                                  |
|               |          | Bit 25                                                                                                                                                                     | over temperature error (temperature > 95 °C)                                                                                                                                                                                                                                                                |
|               |          | Bit 26                                                                                                                                                                     | I <sup>2</sup> T error (defined threshold exceeded)                                                                                                                                                                                                                                                         |
| Extended Data | Property | Is used to activate the extended PDO data as initialization value. When activated, also MotorCurrent, Temperature, I <sup>2</sup> T and PositionLatch are sent cyclically. |                                                                                                                                                                                                                                                                                                             |
|               |          | 0                                                                                                                                                                          | deactivated                                                                                                                                                                                                                                                                                                 |
|               |          | 1                                                                                                                                                                          | activated                                                                                                                                                                                                                                                                                                   |

## DC Motor

|                  |        |                                                                                                                                                                                                                                                                                                                                                                                                                                                                           |
|------------------|--------|---------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------|
| Enable           | Output | Is used to switch on the motor.                                                                                                                                                                                                                                                                                                                                                                                                                                           |
|                  |        | 0 motor switched off                                                                                                                                                                                                                                                                                                                                                                                                                                                      |
|                  |        | 1 motor switched on                                                                                                                                                                                                                                                                                                                                                                                                                                                       |
|                  |        | <p>The server value can be changed over the write() method.</p> <p>If the motor is deactivated (server "Enable" set 0) the set speed (server "SetSpeed") is reset to 0.</p> <p>The server cannot be set to 1 as long as a short circuit current or too high a motor induction voltage has not been canceled with "QuitError".</p>                                                                                                                                         |
| Set Speed        | Output | This server can be used to set the motor speed. The valid range of values is between -10000 and +10000 (equals +/- 100%) whereas the turn direction is defined by the sign. The server value can be changed over the write() method.                                                                                                                                                                                                                                      |
| Min Pulse        | Output | With this server, the minimum pulse width of the PWM can be defined per mil. The server value can be changed over the write() method. A change is not valid before calling the write() method of the server SetSpeed in the control (default: 7).                                                                                                                                                                                                                         |
| Motor Current    | Input  | <p>Shows the measured bridge current in mA. The relevant total current for the heating of the components both branches is measured. Higher values than the actual motor current are therefore shown in the component load range.</p> <p>The measured current value forms the basis for the I<sup>2</sup>T calculation.</p> <p>The status is queried over read().</p> <p>The value is only updated, if "ExtendedData" is 1. As invalid value 16#80000010 is displayed.</p> |
| Temperature      | Input  | <p>Shows the temperature in °C.</p> <p>The status is queried over read().</p> <p>The value is only updated, if "ExtendedData" is 1. As invalid value 16#80000010 is displayed.</p>                                                                                                                                                                                                                                                                                        |
| I <sup>2</sup> T | Input  | <p>Shows the actual I<sup>2</sup>t value in [(1/160)A<sup>2</sup>s]</p> <p>The value is only updated, if "ExtendedData" is 1. As invalid value 16#80000010 is displayed.</p>                                                                                                                                                                                                                                                                                              |
| Error Quit       |        | Reset error bits with value 1.                                                                                                                                                                                                                                                                                                                                                                                                                                            |
| Voltage OK Motor | State  | <p>Shows, whether the supply voltage of the motor is OK.</p> <p>0 not OK</p>                                                                                                                                                                                                                                                                                                                                                                                              |

|               |          |                                                                                                                                                                                                                                                                                               |
|---------------|----------|-----------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------|
|               |          | <div>1 OK</div>                                                                                                                                                                                                                                                                               |
| PWM Period    | Property | Period of the PWM in $\mu$ s (default: 32). As initialization value                                                                                                                                                                                                                           |
| I2T Threshold | Property | With this setting the I2T threshold in percent of the maximum threshold value (the maximum allowed I <sup>2</sup> T value of the hardware is 78000 [(1/160)A <sup>2</sup> s]) is defined. If exceeded, an I2T error is triggered and the motor output deactivated.<br>as initialization value |

## Incremental Encoder

|                     |                                                                 |                                                                                                                                                                                                                                                                                                                                          |   |                                                                 |   |                                                             |   |             |   |                       |
|---------------------|-----------------------------------------------------------------|------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------|---|-----------------------------------------------------------------|---|-------------------------------------------------------------|---|-------------|---|-----------------------|
| Position            | Input                                                           | Position of the incremental encoder (32-bit signed up/down counter).<br>The status is queried over read().                                                                                                                                                                                                                               |   |                                                                 |   |                                                             |   |             |   |                       |
| Position Latch      | Input                                                           | Latch position of the incremental encoder (32-bit signed up/down counter).<br>The status is queried over read().<br>The value is only updated, if "ExtendedData" is 1. As invalid value 16#80000010 is displayed.                                                                                                                        |   |                                                                 |   |                                                             |   |             |   |                       |
| Z Puls              | Input                                                           | Reference position of the encoder.<br><table><tr><td>0</td><td>actual position does not match the reference position</td></tr><tr><td>1</td><td>actual position matches the reference position</td></tr></table><br>The status is queried over read().                                                                                   | 0 | actual position does not match the reference position           | 1 | actual position matches the reference position              |   |             |   |                       |
| 0                   | actual position does not match the reference position           |                                                                                                                                                                                                                                                                                                                                          |   |                                                                 |   |                                                             |   |             |   |                       |
| 1                   | actual position matches the reference position                  |                                                                                                                                                                                                                                                                                                                                          |   |                                                                 |   |                                                             |   |             |   |                       |
| Z Puls Latched      | Input                                                           | Latched reference position of the encoder<br><table><tr><td>0</td><td>reference position has not been reached since last status query</td></tr><tr><td>1</td><td>reference position has been reached since last status query</td></tr></table><br>The status is queried over read(). During the status query , the server is reset to 0. | 0 | reference position has not been reached since last status query | 1 | reference position has been reached since last status query |   |             |   |                       |
| 0                   | reference position has not been reached since last status query |                                                                                                                                                                                                                                                                                                                                          |   |                                                                 |   |                                                             |   |             |   |                       |
| 1                   | reference position has been reached since last status query     |                                                                                                                                                                                                                                                                                                                                          |   |                                                                 |   |                                                             |   |             |   |                       |
| Digital Input [1-3] | Input                                                           | Digital Inputs 1-3<br><table><tr><td>0</td><td>off</td></tr><tr><td>1</td><td>on</td></tr></table>                                                                                                                                                                                                                                       | 0 | off                                                             | 1 | on                                                          |   |             |   |                       |
| 0                   | off                                                             |                                                                                                                                                                                                                                                                                                                                          |   |                                                                 |   |                                                             |   |             |   |                       |
| 1                   | on                                                              |                                                                                                                                                                                                                                                                                                                                          |   |                                                                 |   |                                                             |   |             |   |                       |
| Encoder Mode        | Property                                                        | Encoder mode.<br><table><tr><td>0</td><td>switched off</td></tr><tr><td>1</td><td>TTL mode (default)</td></tr><tr><td>2</td><td>RS422 mode</td></tr></table><br>as initialization value                                                                                                                                                  | 0 | switched off                                                    | 1 | TTL mode (default)                                          | 2 | RS422 mode  |   |                       |
| 0                   | switched off                                                    |                                                                                                                                                                                                                                                                                                                                          |   |                                                                 |   |                                                             |   |             |   |                       |
| 1                   | TTL mode (default)                                              |                                                                                                                                                                                                                                                                                                                                          |   |                                                                 |   |                                                             |   |             |   |                       |
| 2                   | RS422 mode                                                      |                                                                                                                                                                                                                                                                                                                                          |   |                                                                 |   |                                                             |   |             |   |                       |
| Encoder Sampling    | Property                                                        | Here, the setting for the edge evaluation of the encoder can be defined.<br><table><tr><td>0</td><td>encoder off</td></tr><tr><td>1</td><td>1x analysis</td></tr><tr><td>2</td><td>2x analysis</td></tr><tr><td>3</td><td>4x analysis (default)</td></tr></table><br>as initialization value                                             | 0 | encoder off                                                     | 1 | 1x analysis                                                 | 2 | 2x analysis | 3 | 4x analysis (default) |
| 0                   | encoder off                                                     |                                                                                                                                                                                                                                                                                                                                          |   |                                                                 |   |                                                             |   |             |   |                       |
| 1                   | 1x analysis                                                     |                                                                                                                                                                                                                                                                                                                                          |   |                                                                 |   |                                                             |   |             |   |                       |
| 2                   | 2x analysis                                                     |                                                                                                                                                                                                                                                                                                                                          |   |                                                                 |   |                                                             |   |             |   |                       |
| 3                   | 4x analysis (default)                                           |                                                                                                                                                                                                                                                                                                                                          |   |                                                                 |   |                                                             |   |             |   |                       |



|                          |          |                                                                                                                                                                                                    |                          |
|--------------------------|----------|----------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------|--------------------------|
| Encoder Direction        | Property | Direction of the encoder count.                                                                                                                                                                    |                          |
|                          |          | 0                                                                                                                                                                                                  | normal (default)         |
|                          |          | 1                                                                                                                                                                                                  | inverted                 |
|                          |          | as initialization value                                                                                                                                                                            |                          |
| Encoder Filter Frequency | Property | Filter frequency of the encoder input<br>(Valid from FPGA version v1.1 onwards. In older versions, the value is automatically reset to 0.)                                                         |                          |
|                          |          | 0 .. Default: The current filter frequency of the FPGA is used. (=125 kHz)                                                                                                                         |                          |
|                          |          | The filter frequency can be set in the range from a minimum of 125 Hz to a maximum of 125 kHz. Invalid values are automatically corrected!                                                         |                          |
|                          |          | as initialization value                                                                                                                                                                            |                          |
| Invert Zero Position     | Property | When this setting is activated, the ZeroPosition and ZeroPositionLatched servers are inverted.                                                                                                     |                          |
|                          |          | This setting is used by the encoder and must therefore be configured so that in the ZeroPosition and ZeroPositionLatched servers, the idle status is shown as "0" and the reference signal as "1". |                          |
|                          |          | 0                                                                                                                                                                                                  | normal (default)         |
|                          |          | 1                                                                                                                                                                                                  | inverted                 |
| as initialization value  |          |                                                                                                                                                                                                    |                          |
| ABCntMode                | Property | Setting of the counter mode of the encoder.                                                                                                                                                        |                          |
|                          |          | 0                                                                                                                                                                                                  | A pulses and B direction |
|                          |          | 1                                                                                                                                                                                                  | true A/B                 |
|                          |          | as initialization value                                                                                                                                                                            |                          |
| Latch on Input1 Config   | Property | To select which edge(s) of Input1 lead(s) to latching of the position.                                                                                                                             |                          |
|                          |          | 0                                                                                                                                                                                                  | no edge                  |
|                          |          | 1                                                                                                                                                                                                  | positive edge            |
|                          |          | 2                                                                                                                                                                                                  | negative edge            |
|                          |          | 3                                                                                                                                                                                                  | both edges               |
| Latch on ZPuls Config    | Property | To select which edge(s) of ZPuls lead(s) to latching of the position.                                                                                                                              |                          |
|                          |          | 0                                                                                                                                                                                                  | no edge                  |
|                          |          | 1                                                                                                                                                                                                  | positive edge            |
|                          |          | 2                                                                                                                                                                                                  | negative edge            |

|  |  |              |
|--|--|--------------|
|  |  | 3 both edges |
|--|--|--------------|

Communication Interfaces

|       |          |                                                                                         |
|-------|----------|-----------------------------------------------------------------------------------------|
| ALARM | Downlink | With this downlink the corresponding alarm class can be placed via the hardware editor. |
|-------|----------|-----------------------------------------------------------------------------------------|