

ETT 1244

Build-in Touch Terminal

Operating Manual

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Build-in Touch Terminal

ETT 1244

The ETT 1244 is an intelligent panel for visualizing, operating and monitoring automated processes.

A capacitive touch screen serves as the input medium for process data and parameters. The output is shown on a 12.1" TFT color display.

Via the high-performance processor, complex HTML5 applications can be displayed without problems.

The available interfaces can be used to exchange process data or configure the multi-touch terminal. An M.2 SSD serves as the storage medium for the operating system, application and application data.



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1 Introduction

1.1 Target Group/Purpose of this Operating Manual

This operating manual contains all information required to operate this product.

This operating manual is intended for:

- Project planners
- Technicians
- Commissioning engineers
- Machine operators
- Maintenance/test technicians

General knowledge of automation technology is required.

Further help and training information, as well as the appropriate accessories can be found on our website www.sigmatek-automation.com.

Our support team is also happily available to answer your questions.
Please see our website for our hotline number and business hours.

1.2 Important Reference Documentation

- PIM 041
- TP 1261
- HW IP Address Settings

This and additional documents can be downloaded from our website or obtained through SIGMATEK Support.

1.3 Contents of Delivery

ETT 1244

8x angle bracket

1x 4-pin Phoenix connector plug

2 Basic Safety Guidelines

2.1 Symbols Used

The following symbols are used in the operator documentation for warning and danger messages, as well as informational notes:

DANGER



Danger indicates that death or serious injury **will** occur, if the specified measures are not taken.

⇒ To avoid death or serious injuries, observe the all guidelines.

Danger indique une situation dangereuse qui, faute de prendre les mesures adéquates, entraînera des blessures graves, voire mortelles.

⇒ Respectez toutes les consignes pour éviter des blessures graves, voire mortelles.

WARNING



Warning indicates that death or serious injury **can** occur, if the specified measures are not taken.

⇒ To avoid death or serious injuries, observe the all guidelines.

Avertissement d'une situation dangereuse qui, faute de prendre les mesures adéquates, entraînera des blessures graves, voire mortelles.

⇒ Respectez toutes les consignes pour éviter des blessures graves, voire mortelles.

CAUTION



Caution indicates that moderate to slight injury **can** occur, if the specified measures are not taken.

⇒ To avoid moderate to slight injuries, observe the all guidelines.

Attention indique une situation dangereuse qui, faute de prendre les mesures adéquates, peut entraîner des blessures assez graves ou légères.

⇒ Respectez toutes les consignes pour éviter des blessures graves, voire mortelles.



INFORMATION

Provides important information on the product, handling or relevant sections of the documentation, which require attention.

Fournit des recommandations importantes sur le produit, la manipulation ou sections pertinentes de la documentation, qui nécessitent prêter une attention particulière.



Danger for ESD-sensitive components.

Les signes de danger pour les composants sensibles aux décharges électrostatiques.

2.2 Disclaimer



The contents of this operating manual were prepared with the greatest care. However, deviations cannot be ruled out. This operating manual is regularly checked and required corrections are included in the subsequent versions. The machine manufacturer is responsible for the proper assembly, as well as device configuration. The machine operator is responsible for safe handling, as well as proper operation.

The current operating manual can be found on our website. If necessary, contact our support.

Subject to technical changes, which improve the performance of the devices. The following operating manual is purely a product description. It does not guarantee properties under the warranty.

Please thoroughly read the corresponding documentation and this operating manual before handling a product.

SIGMATEK GmbH & Co KG is not liable for damages caused through non-compliance with these instructions or applicable regulations.

2.3 General Safety Guidelines

The Safety Guidelines in the other sections of this operating manual must be observed. These instructions are visually emphasized by symbols.



According to EU Guidelines, the operating instructions are a component of a product.

This operating manual must therefore be accessible in the vicinity of the machine since it contains important instructions.

This operating manual should be included in the sale, rental or transfer of the product, or its online availability indicated.

Maintain this operating manual in readable condition and keep it accessible for reference.

Regarding the requirements for Safety and health connected to the use of machines, the manufacturer must perform a risk assessment in accordance with machine guidelines 2006/42/EG before introducing a machine to the market.

Before commissioning this product, check that conformance with the provisions of the 2006/42/EG guidelines is correct. As long as the machine with which the with the product should be used does not comply with the guideline, operating this product is prohibited.

Operate the unit with devices and accessories approved by SIGMATEK only.

CAUTION



Handle the device with care and do not drop or let fall.

Prevent foreign bodies and fluids from entering the device.

The device must not be opened, otherwise it could be damaged!

The module complies with EN 61131-2.

In combination with a machine, the machine builder must comply with EN 60204-1 standards.

For your own safety and that of others, compliance with the environmental conditions is essential.

The control cabinet must be connected to ground correctly.

To perform maintenance or repairs, disconnect the system from the power supply.

2.4 Software/Training

The application is created with the software LASAL CLASS 2 and LASAL SCREEN Editor.

Training for the LASAL development environment, with which the product can be configured, is provided. Information on our training schedule can be found on our website.

3 Norms and Guidelines

3.1 Guidelines

The product was constructed in compliance with the following European Union guidelines and tested for conformity:

3.1.1 EU Declaration of Conformity



EU Declaration of Conformity

The product ETT 1244 conforms to the following European guidelines:

- **2014/35/EU** Low-voltage guideline
- **2014/30/EU** “Electromagnetic Compatibility” (EMC guideline)
- **2011/65/EU** “Restricted use of certain hazardous substances in electrical and electronic equipment” (RoHS Guideline)

The EU Conformity Declarations are provided on the SIGMATEK website. See: Products/downloads or use the search function and keyword “EU Declaration of Conformity”.

4 Technical Data

4.1 Performance Data

Processor	Intel® Celeron® J4005
Processor cores	2 ¹⁾
Processor clock	2.0-2.7 GHz
Internal cache	4 Mbytes
Internal program and data memory (RAM)	4-Gbyte DDR4 (SODIMM)
Graphics	Intel® UHD Graphics 600
Hard drive	128-Gbyte SATA M.2 SSD
Interfaces	4x USB 2.0 (Type A) 1x DisplayPort output V1.2a (max. 1920 x 1200 px at 60 Hz) 2x Ethernet (Gbit)
Internal interfaces	1x Panel Interface Connector
Signal generator	no
Display	12.1" TFT color display
Resolution	WXGA 1280 x 800 pixels
Operating panel	touch screen (projective capacitive)
Status LEDs	1x red, 1x green
Real-time clock	yes
Cooling	passive (fanless)

¹⁾ Attention: When programming (with LASAL) on multicore CPUs, particular focus must be placed on thread security!

4.2 Electrical Requirements

Supply voltage	+18-30 V DC (SELV/PELV), typically+24 V DC UL: Class 2 or LVLC ⁽¹⁾	
Current consumption of (+24 V) power supply	typically 900 mA (without externally connected de- vices)	maximum 1400 mA (with external devices connected)
Inrush current with 24 V/10 A fixed voltage supply	maximum 2.2 A (for 1.8 ms, load-dependent)	
Inrush current without current-limiting supply	maximum 4 A (for 6 µs, load-dependent)	

⁽¹⁾ For USA and Canada:

The supply must be limited to:

- a) max. 5 A at voltages from 0-20 V DC, or
- b) 100 W at voltages from 20-60 V DC.

The limiting component (e.g. transformer, power supply or fuse) must be certified by an NRTL (Nationally Recognized Testing Laboratory).

4.3 Display

Type	12.1" TN color display
Resolution	WXGA 1280 x 800 pixels
Color depth	18-bit RGB
LCD mode	normally black ¹⁾
LCD Polarizer	transmissive ²⁾
Pixel size	0.204 x 0.204 mm
Active surface	261.12 x 163.2 mm
Backlighting	LED
Contrast ratio	typically 1000:1
Brightness	typically 400 cd/m²
Angle CR ≥ 10	left, right, top, bottom typically 89°
Life span	by compliance with the ambient conditions, the brightness of the display sinks after 50,000 operating hours to 50 % of the original brightness

¹⁾ If no display data is available, the display remains black when the backlighting is on.

²⁾ Display technology, with which display backlighting is used.

Due to the manufacturing process, individual pixel errors cannot be excluded to 100% and therefore do not constitute a reduction in quality.

4.4 Control Unit

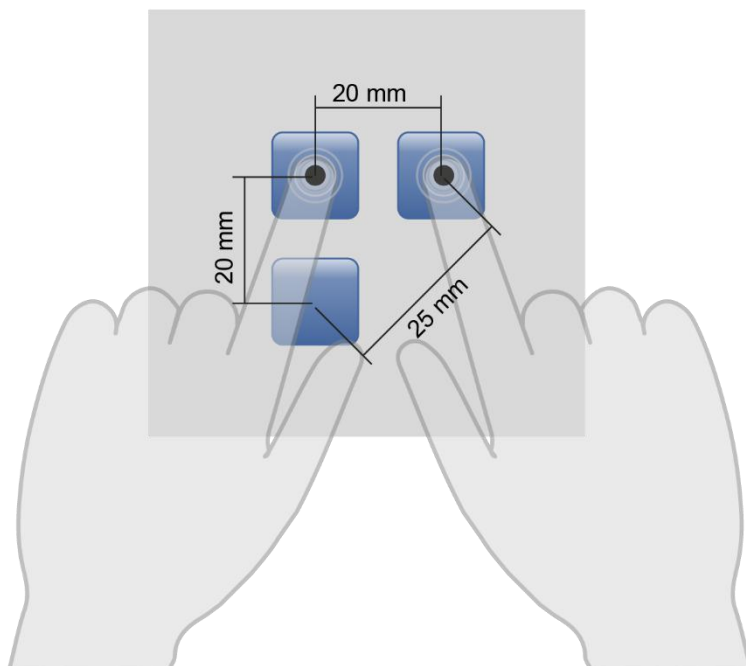
Touch panel	projective capacitive touch panel
Cleaning	see chapter 13.1.



A projective capacitive touch screen is built into the panel, with which 10-finger input, Zoom and gesture functions can be implemented. Data can be input using fingers, a project capacitive touch pen as well as with thin gloves. The device must always be grounded to ensure stable function of the touch screen. The touch function may still have to be individually adapted to the respective environmental conditions.

4.5 Minimum Distance between Operating Elements for Multi-touch Applications

To guarantee smooth operation with multitouch applications, buttons and control elements that should be operated at the same time must have the minimum clearance shown below (depending on the estimated touch point).



The size of the buttons and operating elements directly affect the operability of the application. Small operating elements should therefore be avoided.

4.6 Environmental Conditions

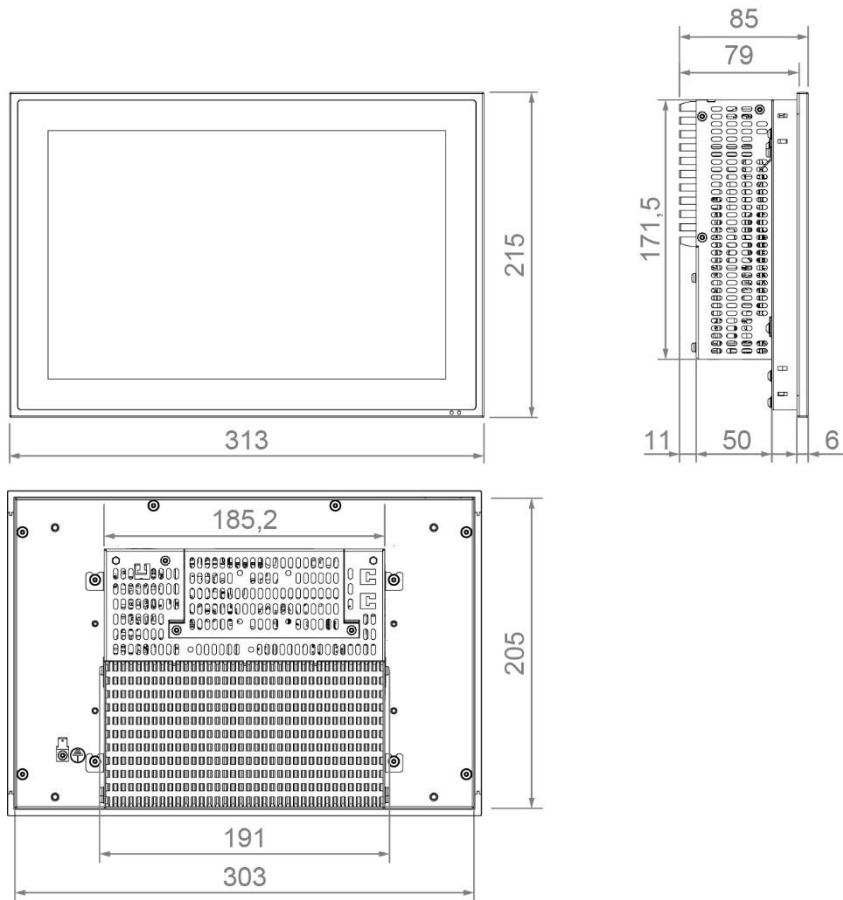
Storage temperature	-10 ... +70 °C	
Environmental temperature	0 ... +50 °C	
Humidity	10-95 %, non-condensing	
Installation altitude above sea level	0-2000 m without derating > 2000 m with derating of the maximum environment temperature by 0.5 °C per 100 m	
Operating conditions	pollution degree 2	
EMC resistance	in accordance with EN 61000-6-2 (industrial area)	
EMC noise generation	in accordance with EN 61000-6-4 (industrial area)	
Vibration resistance	EN 60068-2-6	5-200 Hz: amplitude 3.5 mm Transition frequency: 8.42454 Hz acceleration: 1 g duration: 10 cycles cycle: 1 octave/minute
Shock resistance	EN 60068-2-27	15 g (147.15 m/s ²)
Protection type	EN 60529 protected through the housing	front: IP65 ¹⁾ cover IP20 ¹⁾

¹⁾ IP housing protection type was tested for Europe and is not part of a UL-certification for the device

4.7 Miscellaneous

Article number	01-230-1244
Hardware version	1.x-2.x
Operating system	Gecko
Default IP address	automatic (DHCP)
Intel Ethernet (X3)	
Realtek Ethernet (X4)	
Default browser address	10.10.150.1
Approvals	CE, UKCA the ETT 1244 consists of a TP 1261 (cULus (E247993)) and a PIM 041 (designed according to UL)

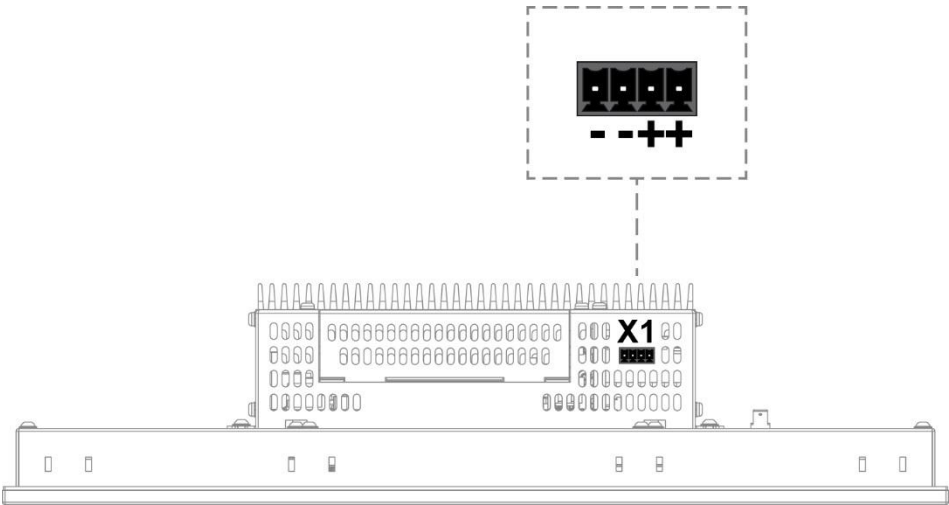
5 Mechanical Dimensions



Dimensions	313 x 215 x 85 mm (W x H x D)
Material	front plate: 1.8 mm glass (touch screen) in black anodized aluminum frame housing: sheet steel heat sink: anodized aluminum
Weight	2.9 kg

6 Interfaces

6.1 Connections Bottom



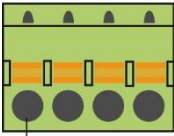
Symbol Image ETT 1544

6.1.1 X1: Supply (4-pin Phoenix RM 3.5)



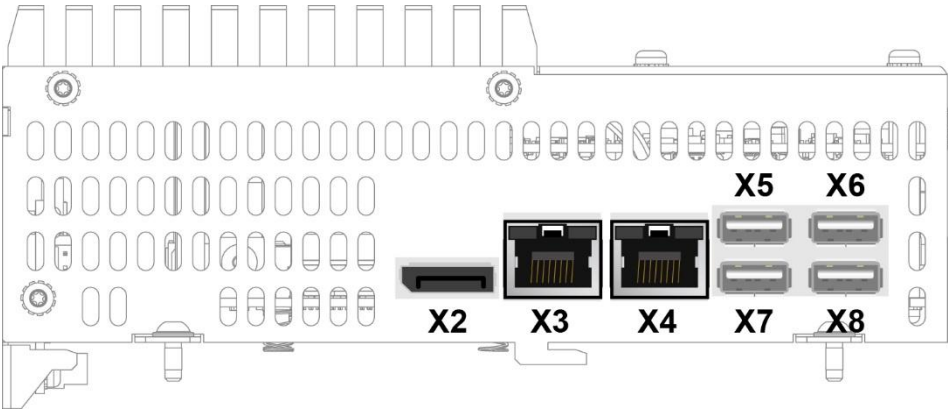
1

Pin	Function
1	+24 V DC
2	+24 V DC
3	GND
4	GND



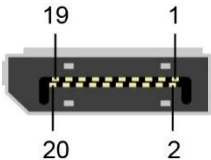
1

6.2 Left Side Connectors



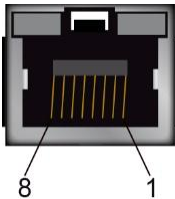
Symbol Image ETT 1544

6.2.1 X2: DisplayPort Output V1.2a



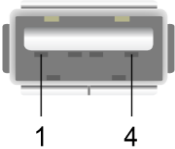
Pin	Function
1	Lane 0 (p)
2	GND
3	Lane 0 (n)
4	Lane 1 (p)
5	GND
6	Lane 1 (n)
7	Lane 2 (p)
8	GND
9	Lane 2 (n)
10	Lane 3 (p)
11	GND
12	Lane 3 (n)
13	Config1
14	Config2
15	AUX CH (p)
16	GND
17	AUX CH (n)
18	Hot Plug
19	Return
20	DP_VCC_3V3

6.2.2 X3, X4: Ethernet 1, 2 10/100/1000 (RJ45)



Pin	Function
1	DA+
2	DA-
3	DB+
4	DC+
5	DC-
6	DB-
7	DD+
8	DD-

6.2.3 X5-X8: USB 2.0 (Type A)



Pin	Function
1	+5 V, $I_{out,max} = 500\text{ mA}$
2	D-
3	D+
4	GND



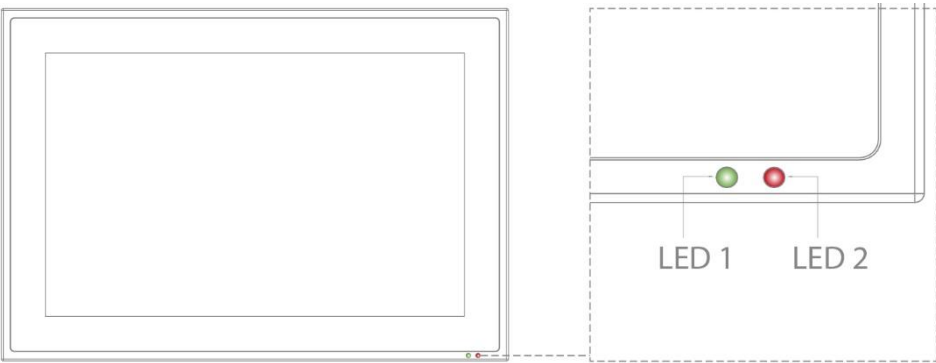
It should be noted that many of the USB devices on the market do not comply with USB specifications; this can lead to device malfunctions. It is also possible that these devices will not be detected at the USB port or function correctly. Therefore, it is recommended that every USB stick be tested before actual use.

6.3 Applicable Connectors

- X1:** 4-pin Phoenix plug with spring terminal FK-MCP 1.5/ 4-ST-3.5 (included with delivery)
- X2:** 20-pin DisplayPort connector (not included in delivery)
- X3, X4:** 8-pin RJ45 (not included in delivery)
- X5-X8:** USB 4-pin, Type A (downstream connector) (not included with delivery)

7 Display

7.1 Status LEDs Front



LED	LED Status	Definition
1	green	DCOK
2	red	not available

8 Transport/Storage



This device contains sensitive electronics. During transport and storage, high mechanical stress must therefore be avoided.

For storage and transport, the same values for humidity and vibration as for operation must be maintained!

During transport, temperature and humidity fluctuations may occur. Ensure that no moisture condenses within or on the device by letting the device climatize to the room temperature while turned off.

9 Assembly/Installation

9.1 Check Contents of Delivery

Ensure that the contents of the delivery are complete and intact. See chapter 1.3 Contents of Delivery for more information.



On receipt and before initial use, check the device for damage. If the device is damaged, contact our customer service and do not install the device in your system.

Damaged components can disrupt or damage the system.

9.2 Installation

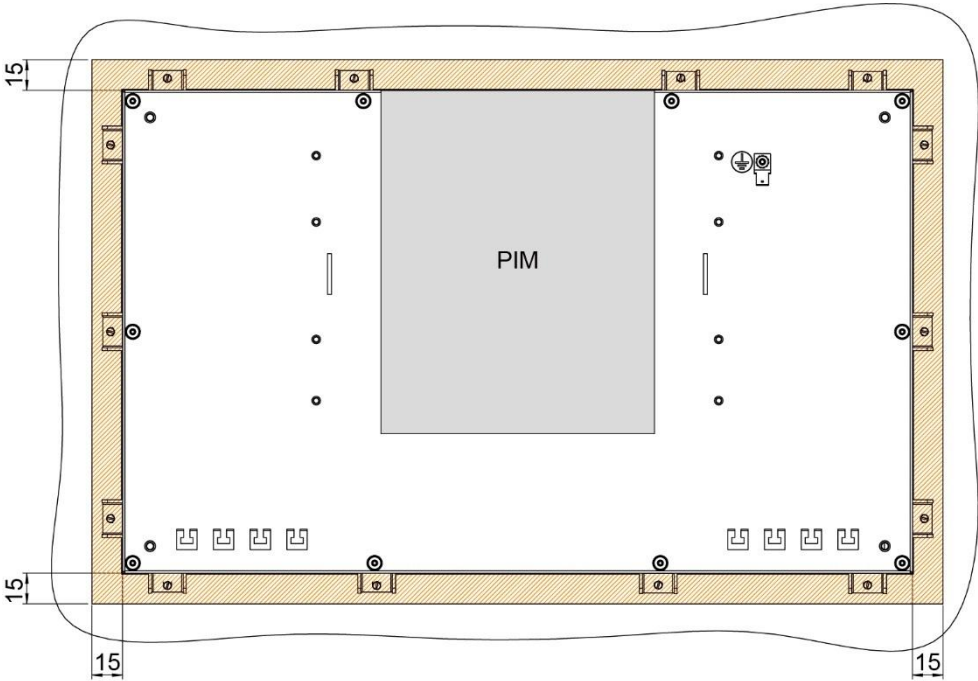
The following instructions must be followed when installing the terminal:

- For installation with the screw terminals provided, it is recommended that the installation panel have a material strength of at least 1 mm and a maximum of 2 mm. The screw-in brackets can be tightened with a maximum torque of 0.2 Nm. For this purpose, a 3x 0.5 flat-tip screwdriver is required.
- To avoid damage to the aluminum frame, it is important to ensure that during installation, the contact surface is clean (free of debris, uneven areas). Unevenness can lead to stress on the glass/aluminum frame or contamination from dust and water.

To dissipate the waste heats from the device, the clearance between the heatsink of the PIM and the back wall should be at least 45 mm.

The device's power loss can reach up to 30 Watts. To ensure the necessary air circulation for cooling, the mounting instructions must be followed!

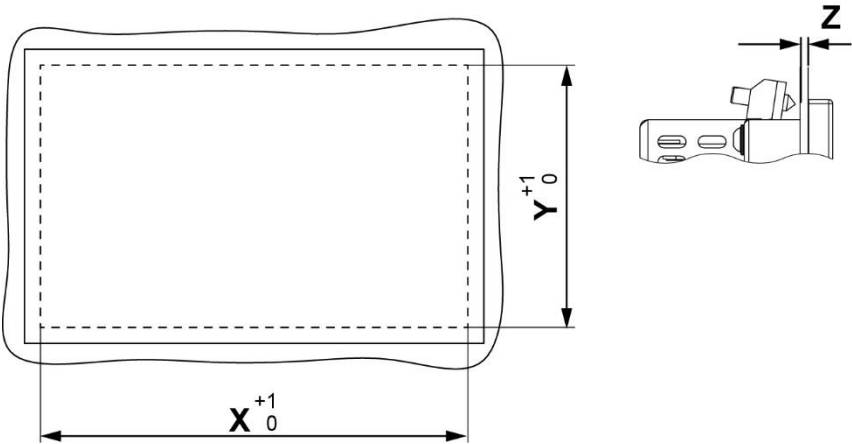
9.3 Restricted Space Around Rear Trimming



Symbol Image ETT 1544

A restricted area of 15 mm around the terminal must be ensured. This is required to mount the terminal onto the machine using the screw terminals provided and when necessary, exchange the module without having to remove the entire device.

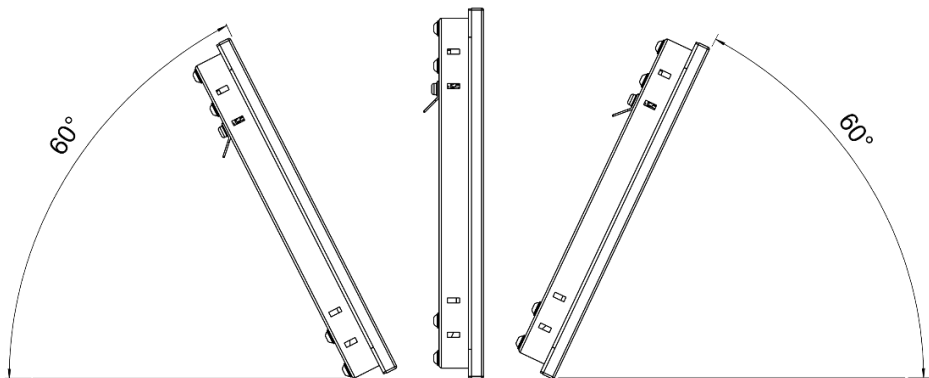
9.4 Required Cutout for Mounting the Terminal



Control cabinet cutout width X	304 mm
Control cabinet cutout height Y	206 mm
Maximum thickness of control cabinet wall Z	3 mm

9.5 Mounting Position

Observe the mounting position of 60-120°.

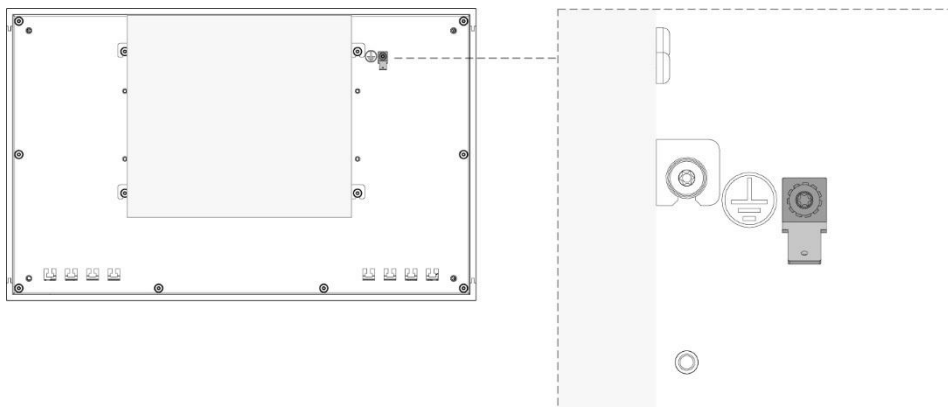


The specified installation distances may be reduced if appropriate measures and technical precautions are taken to dissipate the corresponding waste heat.

10 Wiring

10.1 Ground

The device must be grounded to protective earth (PE) via the blade terminal provided. In addition, ensure that when installing into the control cabinet, a large grounding surface is provided. It is important to establish a low-Ohm connection to ground to ensure error-free function. The ground connection must be made with the maximum wire cross-section and largest (electrical) surface possible. The cable length of the ground connection must also be kept as short as possible.



Symbol Image ETT 1544

10.2 Shielding

For Ethernet, CAT5e-compliant cables are recommended. The cable shielding is connected to ground via the RJ45 connector. Noise signals can then be prevented from reaching the electronics and affecting the function.

10.3 ESD Protection



Typically, USB devices (keyboard, mouse etc.) are not equipped with shielded cables. These devices are disrupted by electrostatic discharge and in some instances, no longer function.

Before any device is connected to- or disconnected from the product, the potential with ground must be equalized (by touching the control cabinet or ground terminal). Electrostatic loads (through clothing or shoes) can be thereby dissipated.

10.4 USB Interface Connections

The product has a USB interface. This interface can be used to connect various USB devices (keyboard, mouse, storage media, hubs, etc.). Several USB devices can be connected using a hub, which are then fully functional.

11 Display “Burn-In” Effect

The “Burn-In” effect describes a pattern burned into the display after displaying the same contents over a longer period of time (e.g. a single screen).

This effect is also described mostly as “image sticking”, “memory effect/sticking” or “ghost image”. Here, a distinction is made between a temporary and permanent effect. While the temporary effect fades after the screen has been turned off for some time or when dynamic content is displayed, damage from the permanent effect is irreversible.

This effect can have the following causes:

- Operation without a screen saver
- The same contents displayed over a longer time period (e.g. a single screen)
- Operation at high ambient temperatures
- Operation above specifications

The effect can be avoided/reduced by the following actions:

- Using a screen saver
- Deactivating the display when not in use (e.g. screen display black)
- Continuously changing screen content (e.g. video)



Deactivating the display backlighting only does not prevent Burn-In!

12 Buffer Battery

The exchangeable buffer battery ensures that the clock time and customer-defined BIOS settings are preserved in the absence of a supply voltage. A lithium battery is installed at the manufacturer.

The battery has enough capacity to preserve data in the absence of a supply voltage for up to 5 years.

If the battery is empty, all BIOS settings and the clock time are reset to the factory defaults and existing SRAM data is deleted.

	COMPANY	DATA
Lithium battery	RENATA	3.0 V/225 mAh



Battery order number: 01-690-028

Use type CR2032 batteries from RENATA only.

Disconnect the device from the supply before changing the battery.

WARNING



Danger of fire and explosion!

Slight to serious injuries can occur from incorrect use of the battery.

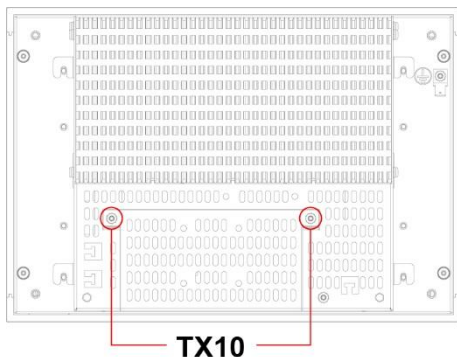
Do not recharge, disassemble or throw batteries into fire!

Danger d'incendie et d'explosion !

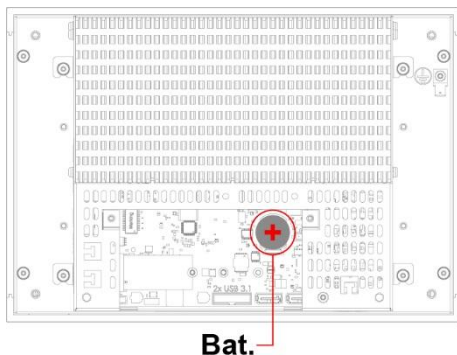
Des blessures légères à graves peuvent résulter d'une mauvaise utilisation de la batterie.

Ne pas recharger, démonter ou jeter les piles dans le feu!

12.1 Exchanging the Battery



1. Turn off the device supply.
2. Remove the locking screws in the battery cover with a TX10 Torx screwdriver.
3. Remove the battery cover.



4. To remove the battery from the holder press the gold tab of the battery holder away from the battery.
5. Caution! The battery easily spring out of the holder, it is recommended that the tab is fixed in position when pulling it back.
6. Install the new battery with the correct polarity (+ pole facing up). To install, first slide the battery underneath the plastic hooks and then with slight force, press down on the side with the gold tab.
7. Close the battery cover and tighten the locking screws.

13 Maintenance



During maintenance as well as servicing, the safety instructions from chapter 2 must be observed.

13.1 Cleaning the Touch Screen

CAUTION



Before cleaning the touch screen, the ETT must be turned off in order to prevent triggering functions or commands unintentionally!

The touch screen can only be cleaned with a soft, damp cloth. To dampen the cloth, we recommend a mild cleaning solution such as antistatic foam cleaner. To avoid fluids/cleaning solutions from getting into the housing, the device must not be sprayed directly. To clean, no erosive cleaning solutions, chemicals, abrasive cleansers or hard objects that can scratch or damage the touch screen may be used. The use of steam jets or compressed air is prohibited.

WARNING



If the device is contaminated with toxic or erosive chemicals, it must be carefully cleaned as quickly as possible to prevent personal injury and machine damage!



To ensure the optimal function of the panel, the touch screen should be cleaned in regular intervals!

13.2 Service

This product was constructed for low-maintenance operation.

13.2.1 Calibrating the Touch Screen

The touch screen is calibrated at the factory. You should therefore only recalibrate the touch screen when press-point changes are noticed.

This can be achieved via the CLI command or the application, if the application engineer has provided the option.

```
calib
```

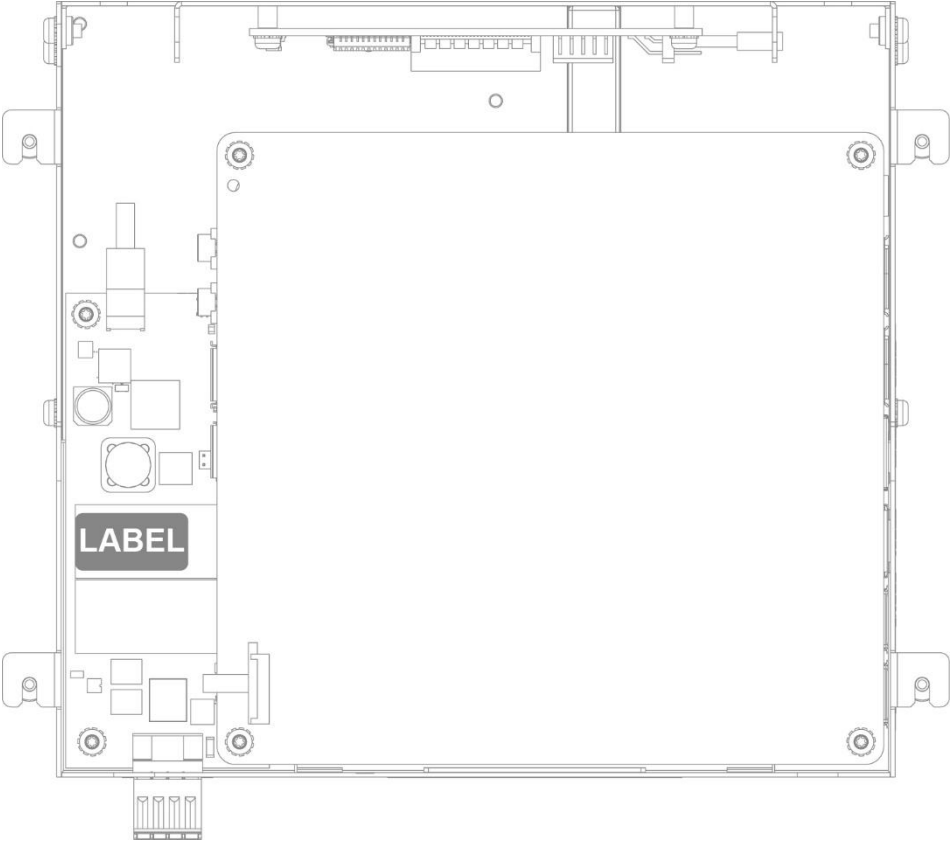
13.3 Repair



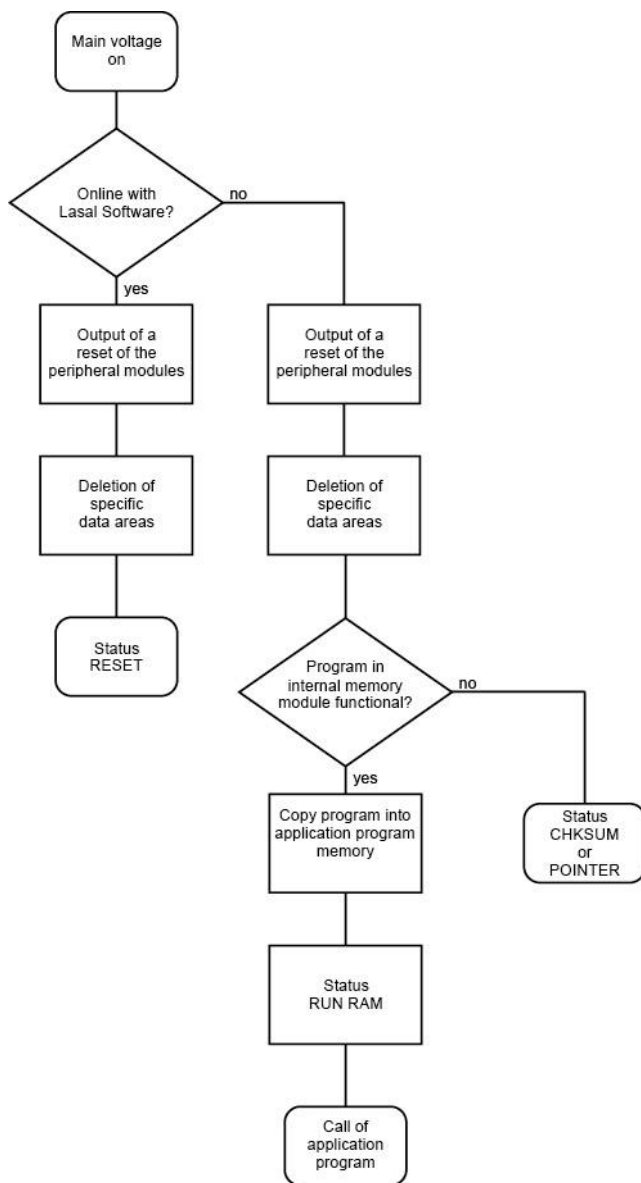
When sent for repair, the panel should be transported in the original packaging if possible. Otherwise packaging should be selected that sufficiently protects the product from external mechanical influences, such as cardboard filled with air cushioning.

In the event of a defect/repair, send the panel with a detailed error description to the address listed at the beginning of this document.

13.4 Position Series Label Sub Device



14 Process Diagram



15 Status and Error Messages

Status and error messages are displayed in the LASAL CLASS software status test. POINTER or CHKSUM messages are shown on the screen.

Number	Message	Definition	Cause/solution
00	RUN RAM	The user program is currently running in RAM. The display is not affected.	Info
01	RUN ROM	The user program stored in the program memory module was loaded into the RAM and is currently running. The display is not affected.	Info
02	RUNTIME	The total time for all cyclic objects exceeds the maximum time; the time can be configured using 2 system variables: - Runtime: Remaining time - SWRuntime: Preset value for runtime counter	Optimize the application's cyclic task. Use higher capacity CPU. Configure preset value
03	POINTER	Incorrect program pointers were detected before running the user program	Possible Causes: - The program memory module is missing, not programmed or defective. - The program in the user program memory (RAM) is not executable. - The buffer battery has failed. - The user program has overwritten a software error. Solution: - Reprogram the memory module, if the error reoccurs exchange the module. - Exchange the buffering battery - Correct programming error
04	CHKSUM	An invalid checksum was detected before running the user program.	Cause/solution: s. POINTER

05	WATCHDOG	The program was interrupted via the watchdog logic.	Possible Causes: - User program interrupts blocked over a longer period of time (STI command forgotten). - Programming error in a hardware interrupt. - INB, OUTB, INW, OUTW instructions used incorrectly. - The processor is defective. Solution: - Correct programming error. - Exchange CPU
06	GENERAL ERROR	General error An error has occurred while stopping the application over the online interface.	This error occurs only during the development of the operating system.
07	PROM DEFECT	An error has occurred while programming the memory module.	Causes: - The program memory module is defective. - The user program is too large. - The program memory module is missing. Solution: - Exchange the program memory module
08	RESET	The CPU has received the reset signal and is waiting for further instructions. The user program is not processed.	Info
09	WD DEFECT	The hardware monitoring circuit (watchdog logic) is defective. After power-up, the CPU checks the watchdog logic function. If an error occurs during this test, the CPU deliberately enters an infinite loop from which no further instructions are accepted.	Solution: - Exchange CPU
10	STOP	The program was stopped by the programming system.	
11	PROG BUSY	Reserved	
12	PROGRAM LENGTH	Reserved	
13	PROG END	A memory module was successfully programmed.	Info
14	PROG MEMO	The CPU is currently programming the memory module.	Info

15	STOP BRKPT	The CPU was stopped by a breakpoint in the program.	Info
16	CPU STOP	The CPU was stopped by the programming software.	Info
17	INT ERROR	The CPU has triggered a false interrupt and stopped the user program or has encountered an unknown instruction while running the program.	Causes: - A nonexistent operating system was used. - Stack error (uneven number of PUSH and POP instructions). - The user program was interrupted by a software error. Solution: - Correct programming error.
18	SINGLE STEP	The CPU is in single step mode and is waiting for further instructions.	Info
19	READY	A module or project has been sent to the CPU and it is ready to run the program.	Info
20	LOAD	The program is stopped and the CPU is currently receiving a new module or project.	Info
21	INVALID MODULE	The CPU has received a module that does not belong to the project.	Solution: - Recompile and download the entire project
22	MEMORY FULL	The operating system memory (heap) is too small. No memory could be reserved while calling an internal function or an interface function is called from the application.	Causes: - Memory is only allocated but not released. Solution: - Clear memory
23	NOT LINKED	When starting the CPU, a missing module or a module that does not belong to the project was detected.	Solution: - Recompile and download the entire project
24	DIV BY 0	A division error has occurred.	Possible Causes: - Division by 0. - The result of a division does not fit in the result register. Solution: - Correct programming error.
25	DIAS ERROR	While accessing a DIAS module, an error has occurred.	Hardware problem
26	WAIT	The CPU is busy.	Info

27	OP PROG	The operating system is currently being reprogrammed.	Info
28	OP INSTALLED	The operating system has been reinstalled.	Info
29	OS TOO LONG	The operating system cannot be loaded; too little memory.	Restart, report error to SIGMATEK.
30	NO OPERATING SYSTEM	Boot loader message. No operating system found in RAM.	Restart, report error to SIGMATEK.
31	SEARCH FOR OS	The boot loader is searching for the operating system in RAM.	Restart, report error to SIGMATEK.
32	NO DEVICE	Reserved	
33	UNUSED CODE	Reserved	
34	MEM ERROR	The operating system loaded does not match the hardware configuration.	Solution: - Use the correct operating system version
35	MAX IO	Reserved	
36	MODULE LOAD ERROR	The LASAL Module or project cannot be loaded.	Solution: - Recompile and download the entire project
37	BOOTIMAGE FAILURE	A general error has occurred while loading the operating system.	Contact SIGMATEK
38	APPLMEM ERROR	An error has occurred in the application memory (user heap).	Solution: - Correct allocated memory access error
39	OFFLINE	This error does not occur in the control.	This error code is used in the programming system to show that there is no connection to the control.
40	APPL LOAD	Reserved	
41	APPL SAVE	reserved	
44	VARAN MANAGER ERROR	An error number was entered in the VARAN manager and stopped the program.	Solution: - Read LogFile
45	VARAN ERROR	A required VARAN client was disconnected or a communication error has occurred.	Solution: - Read LogFile - Error Tree

46	APPL-LOAD-ERROR	An error has occurred while loading the application.	Cause: - Application was deleted. Solution: - Reload the application into the control.
47	APPL-SAVE-ERROR	An error has occurred while attempting to save the application.	
50	ACCESS-EXCEPTION-ERROR	Read or write access of a restricted memory area. (I.e. writing to the NULL pointer).	Solution: - Correct application errors
51	BOUND EXCEEDED	An exception error has occurred while accessing arrays. The memory area was overwritten by accessing an invalid element.	Solution: - Correct application errors
52	PRIVILEGED INSTRUCTION	An unauthorized instruction for the current CPU level was given. For example, setting the segment register.	Cause: - The application has overwritten the application program code. Solution: - Correct application errors
53	FLOATING POINT ERROR	An error has occurred during a floating-point operation.	
60	DIAS-RISC-ERROR	Error from the Intelligent DIAS Master.	Restart, report error to SIGMATEK.
64	INTERNAL ERROR	An internal error has occurred, all applications are stopped.	Restart, report error to SIGMATEK.
65	FILE ERROR	An error has occurred during a file operation.	
66	DEBUG ASSERTION FAILED	Internal error	Restart, report error to SIGMATEK.
67	REALTIME RUNTIME	The total duration of all real-time objects exceeds the maximum time; the time cannot be configured. 2 ms for 386 CPUs 1 ms for all other CPUs	Solution: - Real-time Optimize the application's real-time task (RtWork). - Real-time Reduce the clock time for the real-time task of all objects. - Correct application errors - CPU is overloaded in real-time => use a higher capacity CPU.
68	BACKGROUND RUNTIME	The total time for all background objects exceeds the maximum time; the time can be configured using 2 system variables: -BTRuntime: Remaining time -SWBTRuntime: Preset value for runtime counter	Solution: - Optimize the application's background task (background) - Use higher capacity CPU - Set SWBTRuntime correctly

70	C-DIAS ERROR	A connection error with a C-DIAS module has occurred.	Cause: - The cause of the error is documented in the log file Solution: - This depends on the cause
72	S-DIAS ERROR	A connection error with an S-DIAS module has occurred.	Possible Causes: - Real network does not match the project - S-DIAS client is defective Solution: - Analyze log file
75	SRAM ERROR	An error occurred while initializing, reading or writing SRAM data.	Possible Causes: - SRAM configured incorrectly - Battery for powering the internal program memory is empty Solution: - Analyze log file (Event00.log, Event19.log) - Check configuration - Exchange battery for powering the internal program memory
95	USER DEFINED 0	User-definable code.	
96	USER DEFINED 1	User-definable code.	
97	USER DEFINED 2	User-definable code.	
98	USER DEFINED 3	User-definable code.	
99	USER DEFINED 4	User-definable code.	
100	C_INIT	Initialization start; the configuration is run.	
101	C_RUNRAM	The LASAL project was successfully started from RAM.	
102	C_RUNROM	The LASAL project was successfully started from ROM.	
103	C_RUNTIME		
104	C_READY	The CPU is ready for operation.	
105	C_OK	The CPU is ready for operation.	

106	C_UNKNOWN_CID	An unknown object from a stand-alone or embedded object, or an unknown base class was detected.	
107	C_UNKNOWN_CONSTR	The operating system class cannot be created; the operating system is probably wrong.	
108	C_UNKNOWN_OBJECT	Indicates an unknown object in an interpreter program; more the one DCC080 object.	
109	C_UNKNOWN_CHNL	The hardware module number is greater than 60.	
110	C_WRONG_CONNECT	No connection to the required channels.	
111	C_WRONG_ATTR	Wrong server attributes.	
112	C_SYNTAX_ERROR	Non-specific error. Recompile and download all project sections.	
113	C_NO_FILE_OPEN	An attempt was made to open an unknown table.	
114	C_OUTOF_NEAR	Memory allocation failed	
115	C_OUT OF_FAR	Memory allocation failed	
116	C_INCOMAPTIBLE	An object with the same name already exists but has a different class.	
117	C_COMPATIBLE	An object with the same name and class exists but must be updated.	
224	LINKING	The application is currently linking.	
225	LINKING ERROR	An error has occurred while linking.	
226	LINKING DONE	Linking is complete.	
230	OP BURN	The operating system is currently being burned into the Flash memory.	
231	OP BURN FAIL	An error has occurred while burning the operating system.	
232	OP INSTALL	The operating system is currently being installed.	
240	USV-WAIT	The power supply was disconnected; the UPS is active. The system is shutdown.	
241	REBOOT	The operating system is restarted.	
242	LSL SAVE		
243	LSL LOAD		

252	CONTINUE		
253	PRERUN	The application is started.	
254	PRERESET	The application is ended.	
255	CONNECTION BREAK		

16 Modularity

Through its modular construction, the device is prepared for a simple exchange of components. This makes it possible in the future, to adapt the touch panel (TP) or panel interface module (PIM) to actual system requirements.



The device is not Hot-Plug capable and can be damaged when the supply is not disconnected before inserting or removing the PIM.

Always disconnect the supply before inserting or removing.

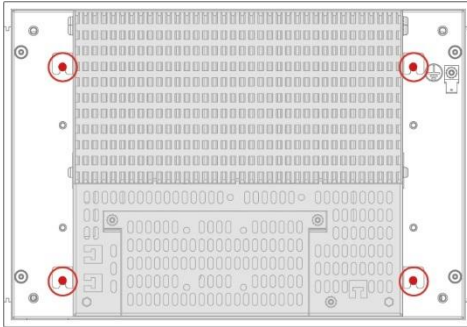
16.1 Removing the PIM from the Touch Panel



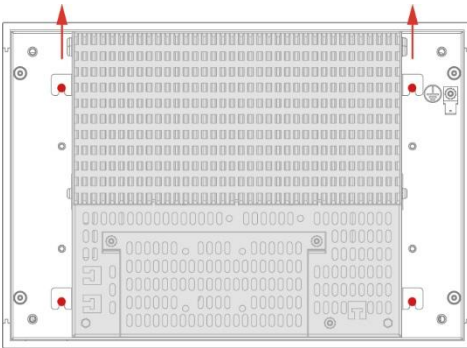
This product is a sensitive electronic device. When mounting, as well as dismantling, note that you come into contact with ESD-sensitive areas of the device.

The applicable ESD measures must be taken!

To remove a PIM from a TP, follow the steps below:



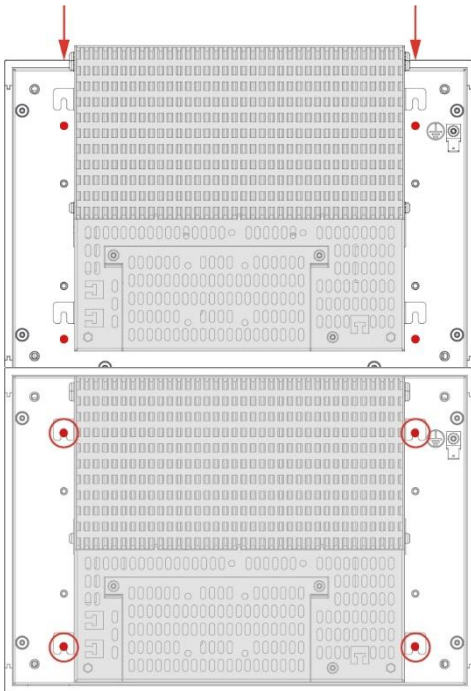
1. Ensure that an ESD-compliant working method is followed (ESD armband, ESD clothing).
2. Disconnect the device from the supply.
3. Place the TP flat on its back.
4. Loosen the 4 screws with a TX10 screwdriver



5. Slide the PIM in the direction of the upward as shown.
6. Remove the PIM from the TP.

16.2 Mounting the PIM onto the Touch Panel

To mount the PIM on a TP, follow the steps below:



7. Ensure that an ESD-compliant working method is followed (ESD armband, ESD clothing).
8. Disconnect the device from the supply.
9. Place the TP flat on its back.
10. Place the PIM onto the TP so that the locking clamps of the PIM are securely held in the notches of the TP.
11. Slide the PIM in the direction of the arrows shown.
12. When locking, a “click” can be clearly heard and the thin upper section of the PIM is flush with the housing of the TP.
13. Secure the PIM to the TP using the four screws provided and a TX-10 Torx screwdriver with a torque of 0.7 Nm.

17 Disposal



Should you need to dispose of the device, the national electronic scrap regulation must be observed.

The panel cannot be discarded with domestic waste.



18 Accessories

18.1 Battery



Description	Order Number
Lithium battery RENATA with 20 mm tab (one-sided)	01-690-028

Documentation Changes

Change date	Affected page(s)	Chapter	Note
31.01.2020			Document editing
12.02.2020	10	2.4 Software/Training	Chapter added
	16	4.7 Miscellaneous	Salamander operating system
	34	14.2.1 Calibrating the Touch Screen	CLI command
20.08.2020	35	14.4 Position Series Label Sub Device	Chapter added
27.08.2020	37	15 Process Diagram	Chapter added
	38	16 Status and Error Messages	Chapter added
11.11.2020	12	4.1 Performance Data	Footnote cores (programming) added
	18	5 Mechanical Dimensions	More details
21.01.2021	33	13 Setting the IP Addresses	Chapter removed
09.04.2021	12	4.1 Performance Data	Hard drive changed to 64-Gbyte
08.11.2021	16	4.7 Miscellaneous	Gecko operating system
06.12.2022	16	4.7 Miscellaneous	UKCA conformity
04.11.2024	30	12 Buffer Battery	Battery data changed
	47	18.1 Battery	
08.04.2025	12	4.1 Performance Data	RAM up to 4-Gbyte
17.11.2025	12	4.1 Performance Data	Internal storage up to 128-Gbyte